



*Lignocellulose Conversion toward*  
**Green and Sustainable Society**

**2013/7/29 M2 Seki**

# *Contents*

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- 1. Introduction**
- 2. Hydrolysis of cellulose**
- 3. Hydrocracking of cellulose**
- 4. Future outlook**
- 5. Summary**

# *Contents*

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## **1. Introduction**

## 2. Hydrolysis of cellulose

## 3. Hydrocracking of cellulose

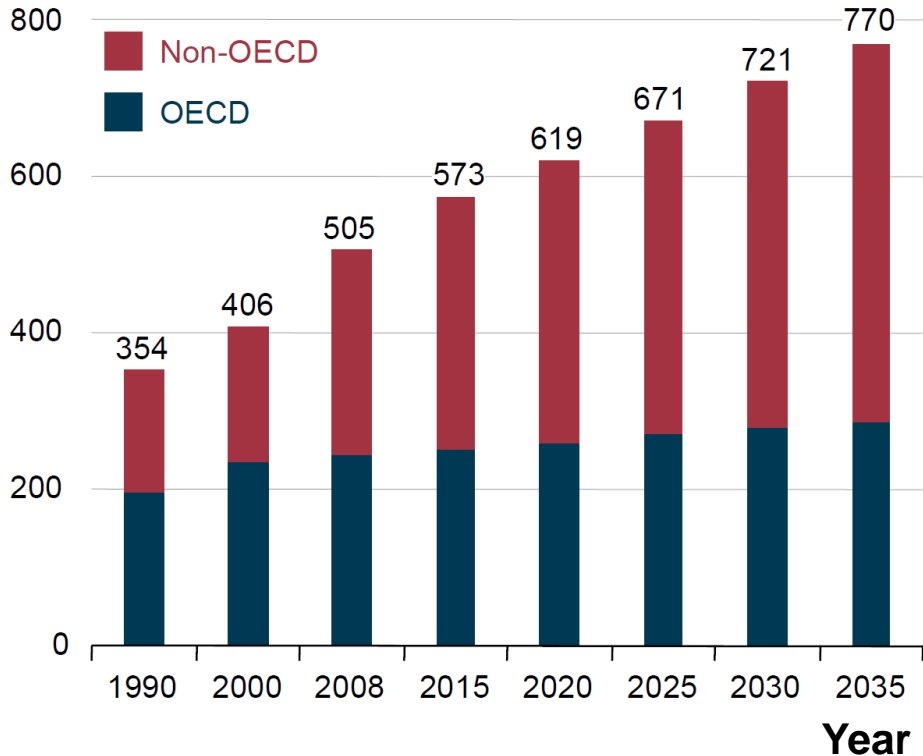
## 4. Future outlook

## 5. Summary



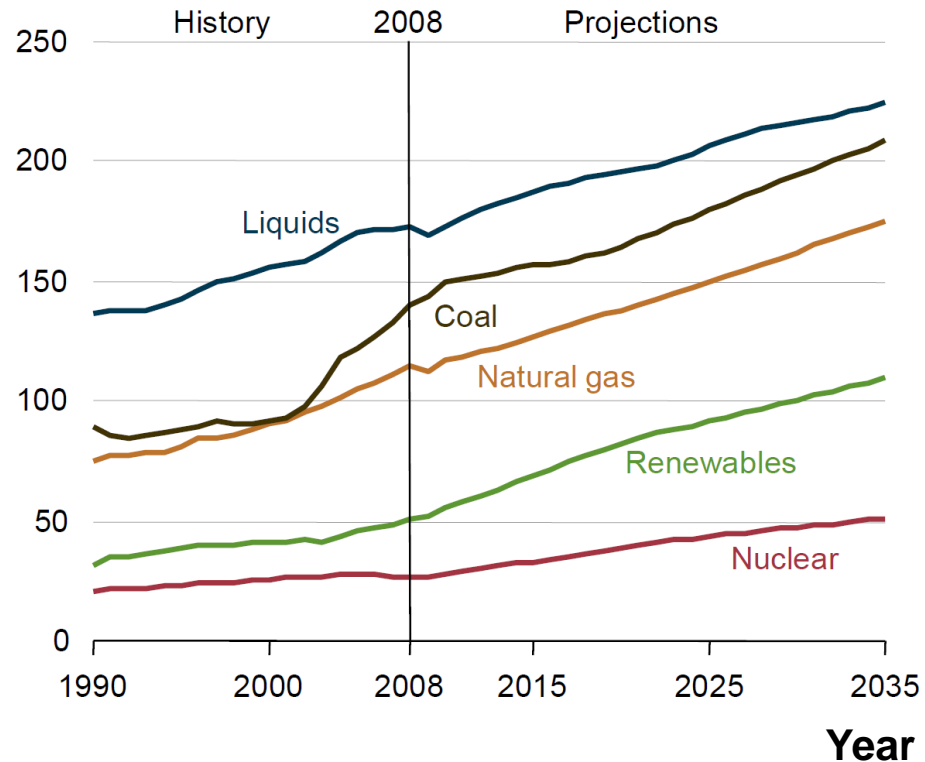
# 1-1. Energy demand

Quadrillion Btu



World energy consumption

Quadrillion Btu

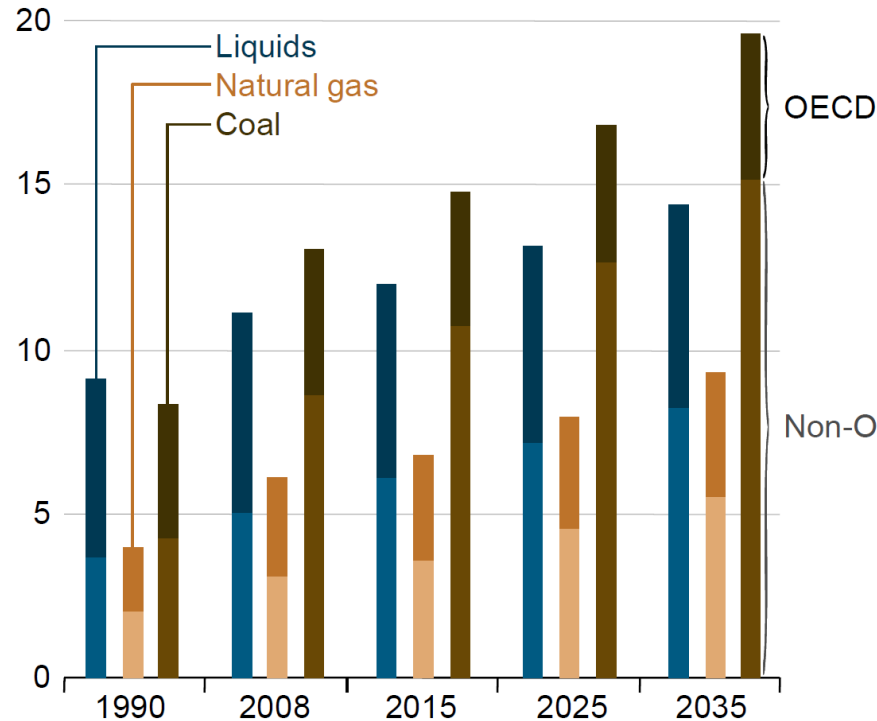


World energy consumption by fuel



# 1-2. Energy-related effects

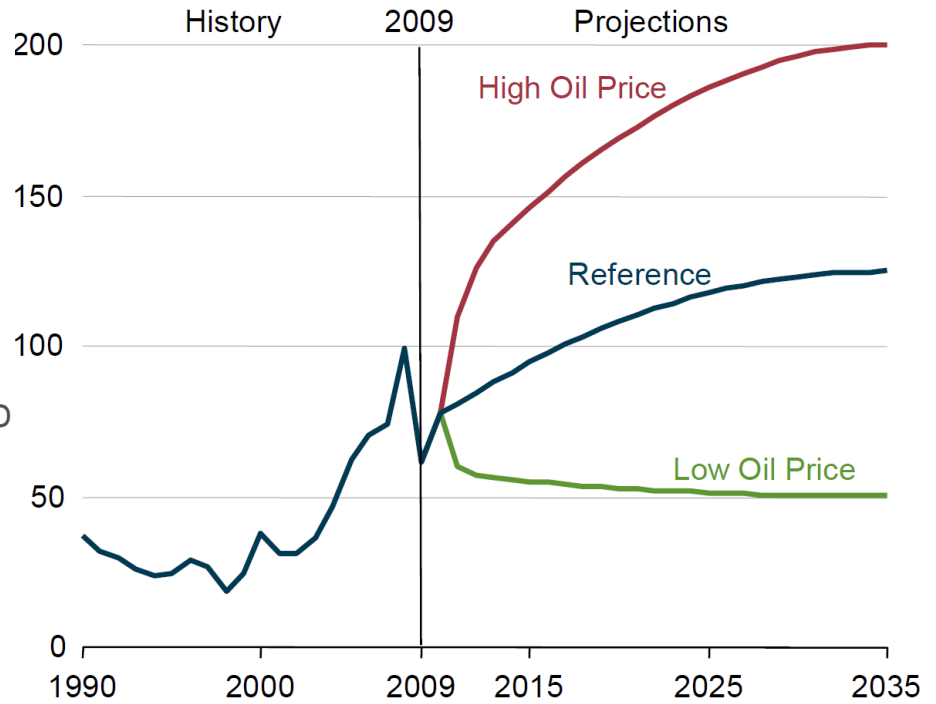
**Billion metric tons**



Year

**World CO2 emissions**

**Dollars per barrel**



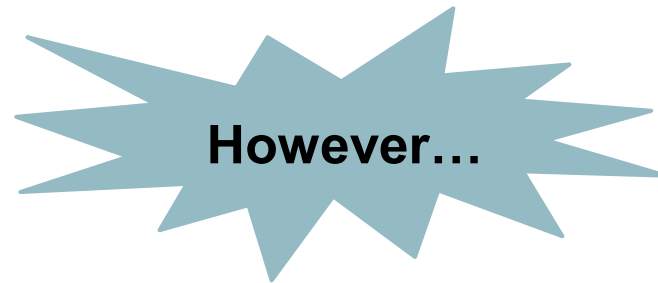
Year

**World oil prices**

## 1-3. *Our task*

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Now there are sufficient amounts of oil reservoirs to satisfy our current needs even if the utilization of oil is on the verge of becoming uneconomical.



We must think about how to develop **new resources/methods** to replace the current resources or at least to compensate its consumption in some percentage toward **green and sustainable society**.

# 1-4. Resources

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## Renewable energy

**Wind**

**Hydro**

**Solar  
energy**

**Geothermal  
energy**

**Biomass**

# 1-5. Biomass

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**Biomass = Bio(Living thing) + Mass(Amount)**

**Biomass = Biological materials derived from living, or recently living organisms.**

**Waste biomass**



**Unused biomass**

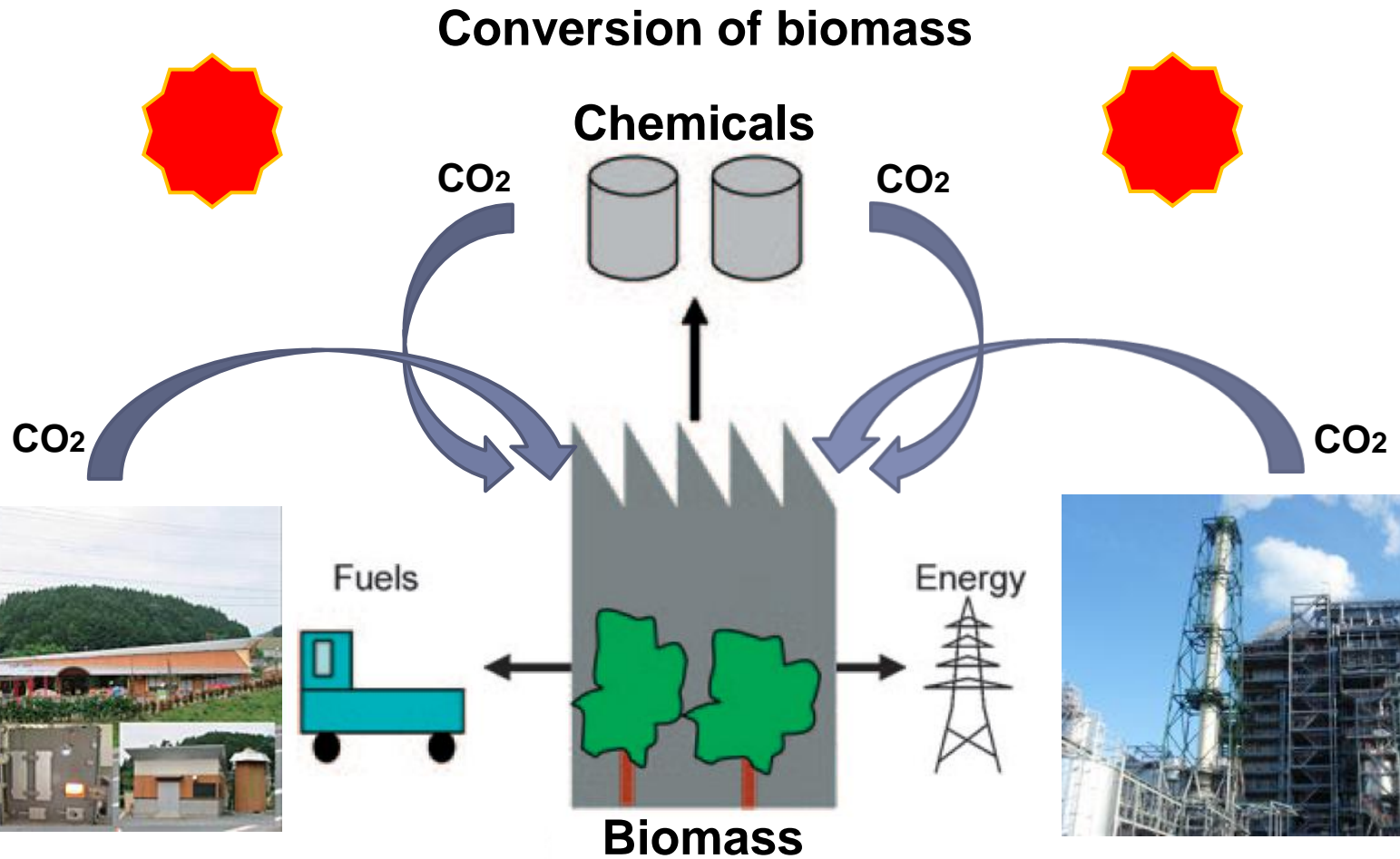


**Resource crops**

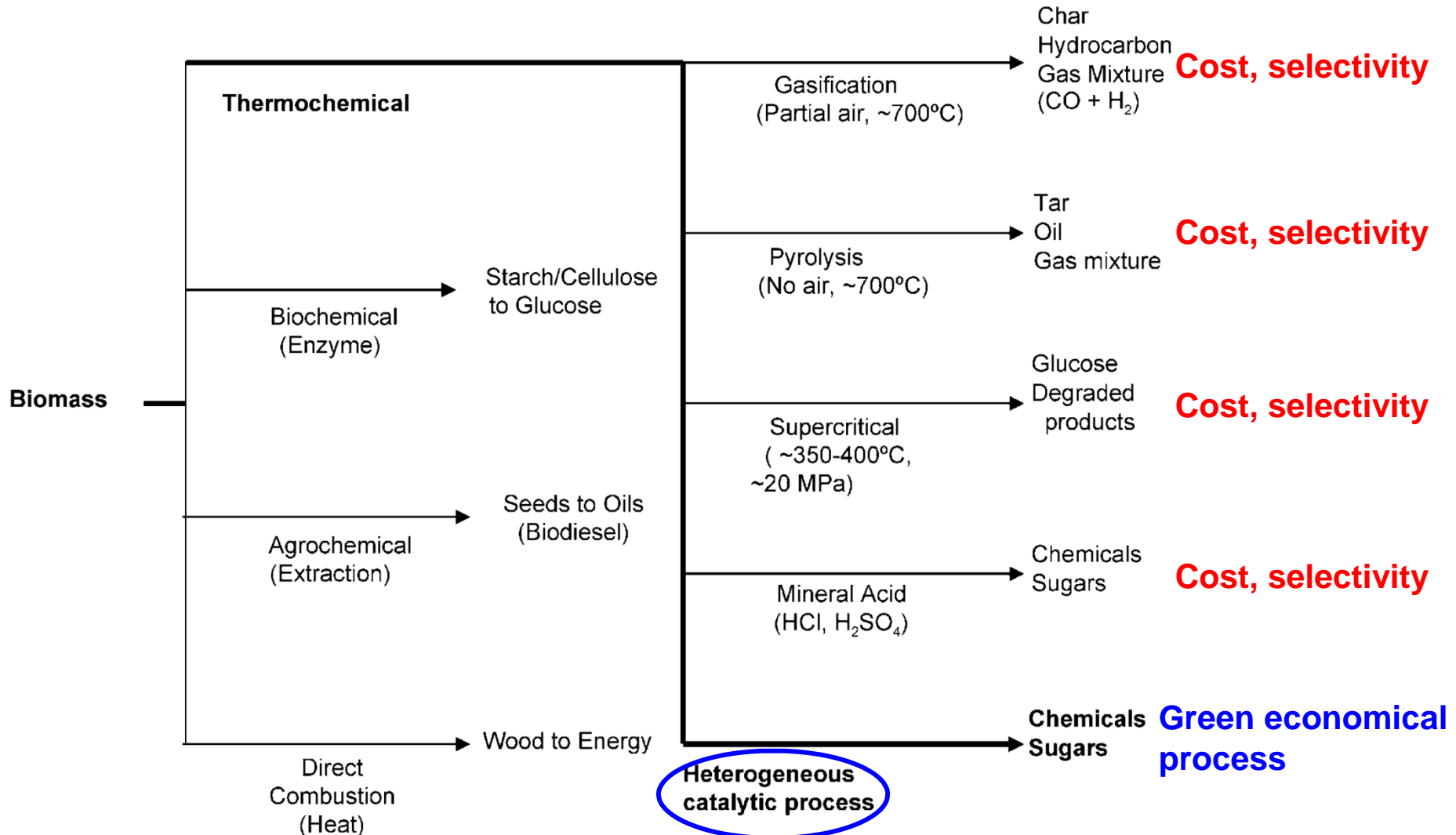




# 1-6. Biorefinery



# 1-7. Conversion of biomass

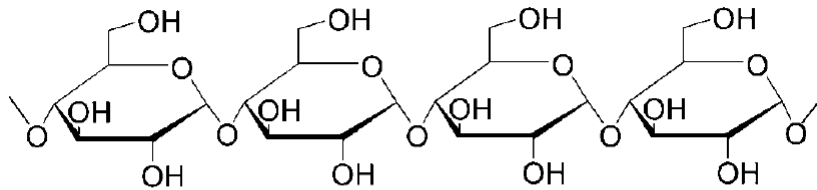


# 1-8. Plant-derived biomass

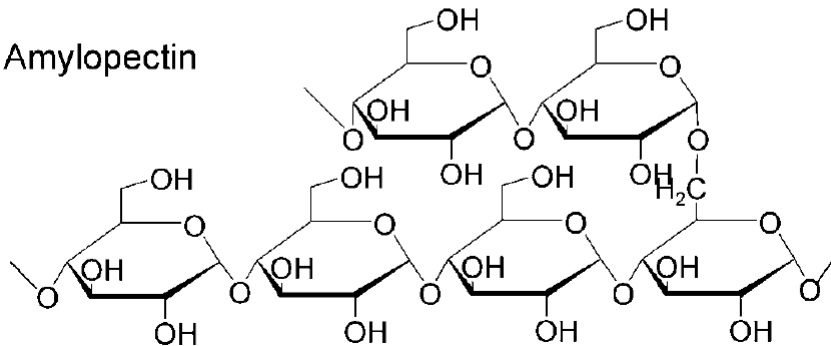
Plants produce carbohydrates such as starch, cellulose, hemicellulose, lignin.

## Structure of starch molecules

Amylose

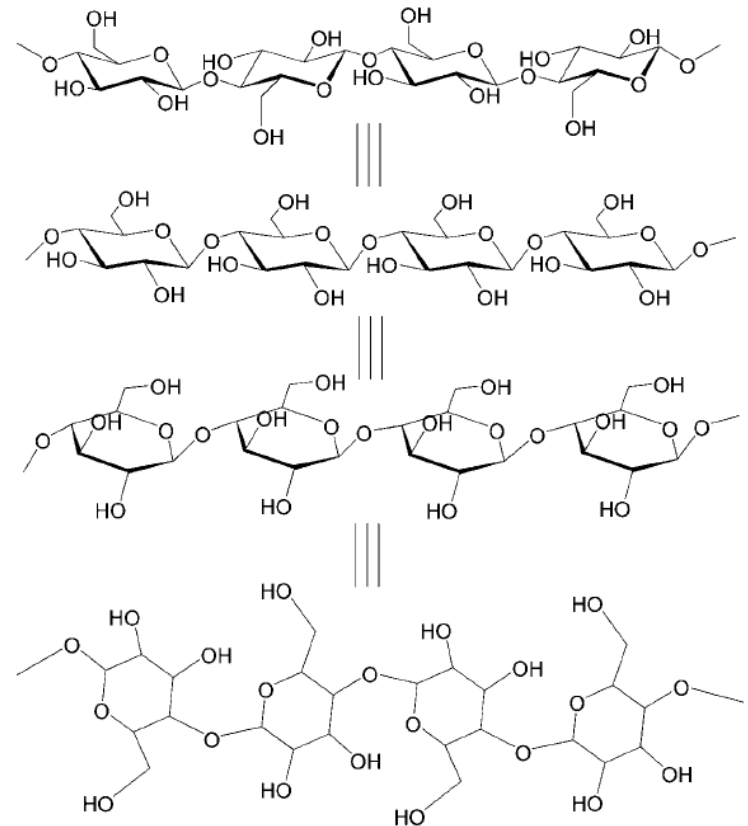


Amylopectin



**$\alpha$ -1,4 or  $\alpha$ -1,6 linkages, constituent of food materials**

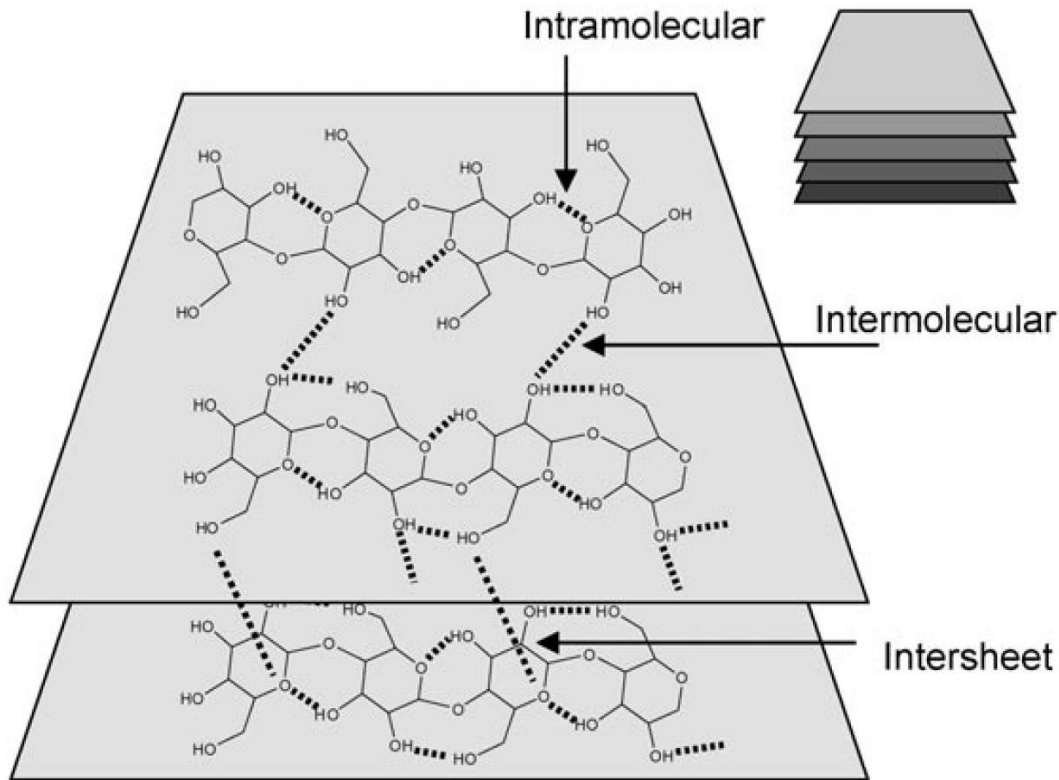
## Structure of cellulose molecules



**$\beta$ -1,4 linkages, constituent of wood**

# 1-9. Plant-derived biomass

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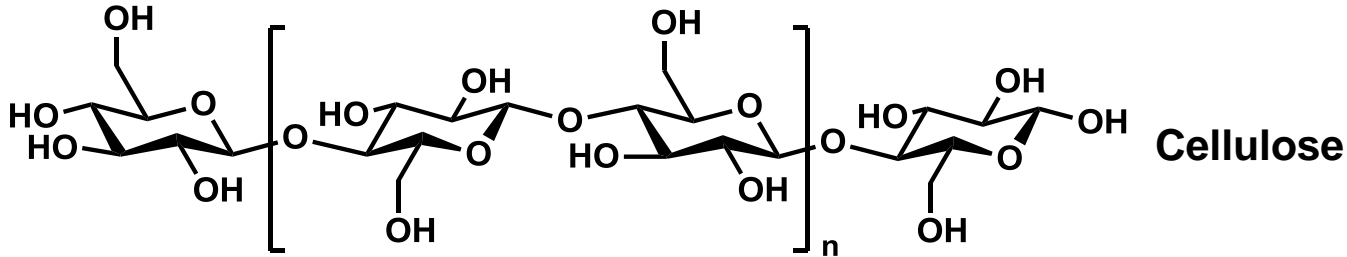
Characterization tools such as

**X-ray diffraction (XRD),  
NMR spectroscopy**

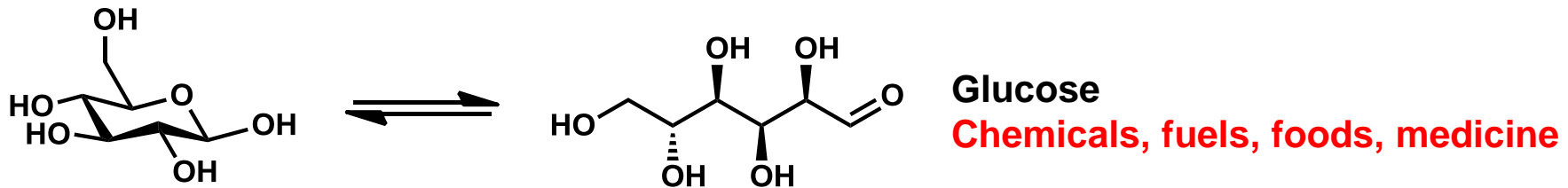
are generally used to check the  
crystallinity of cellulose.

**Hydrogen bonding in cellulose**

# 1-10. Conversion of cellulose



Hydrolysis Chapter 2



Hydrocracking Chapter 3





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1. Introduction

**2. Hydrolysis of cellulose**

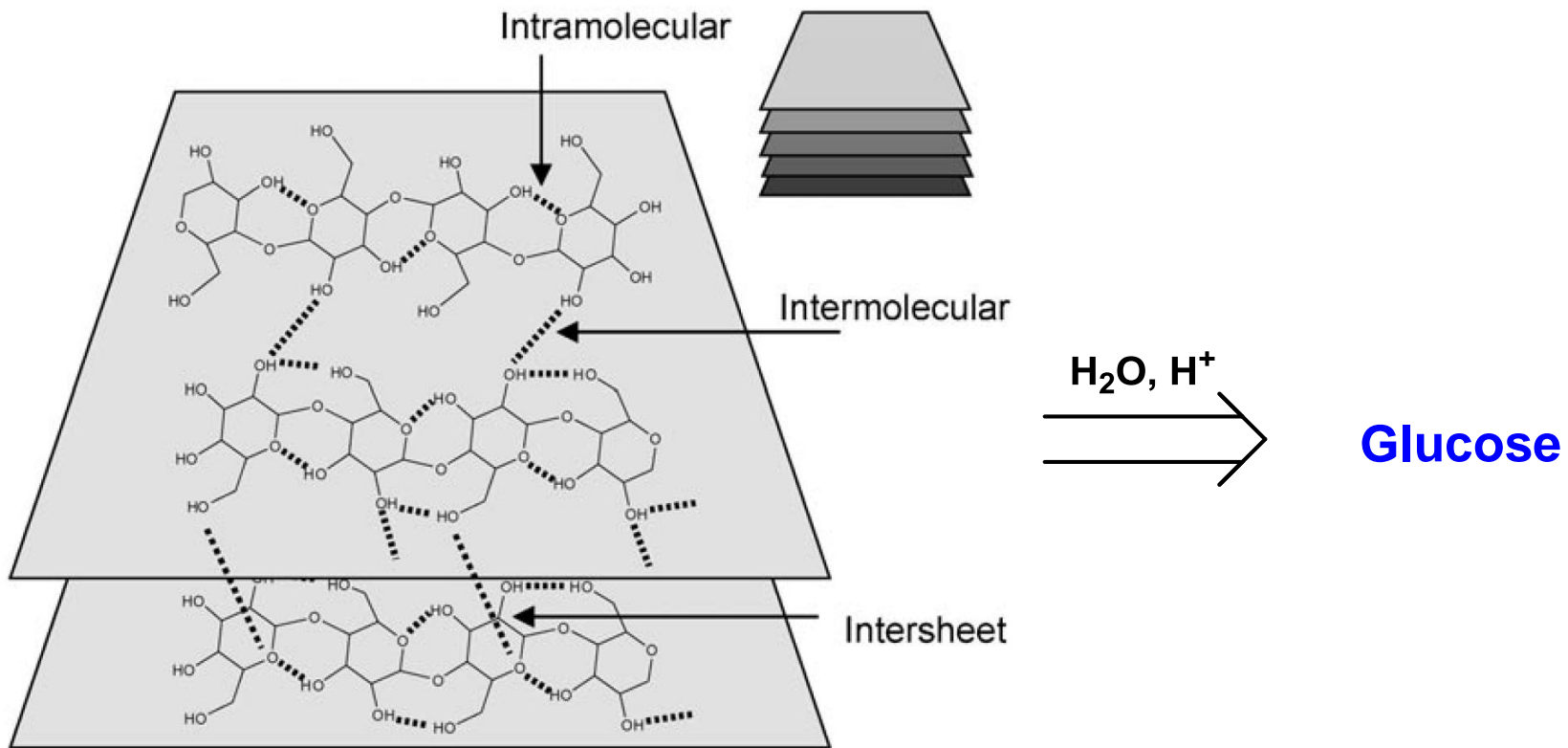
3. Hydrocracking of cellulose

4. Future outlook

5. Summary

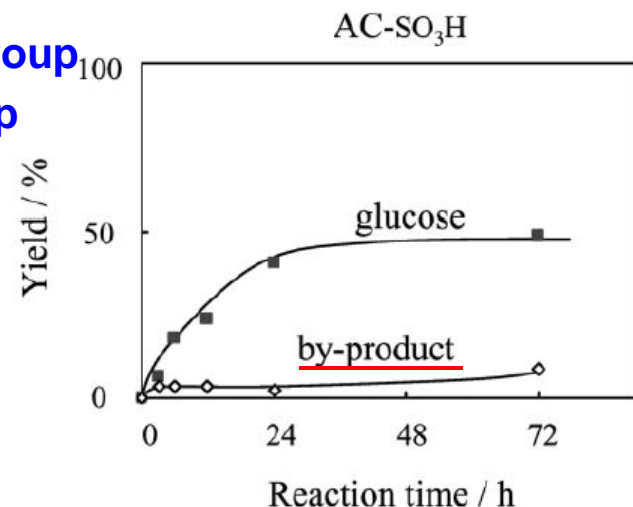
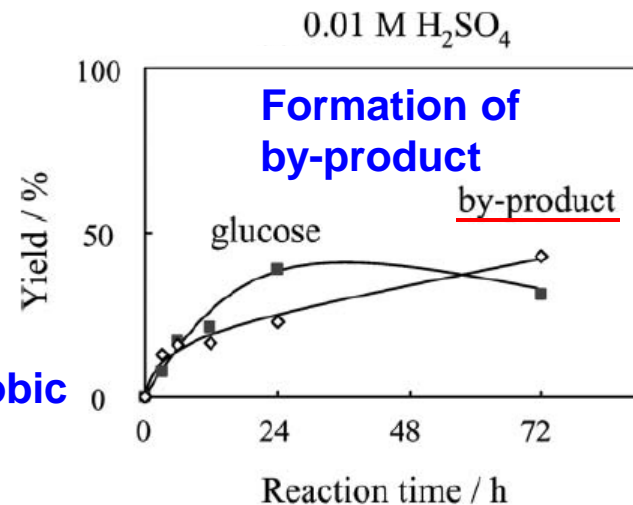
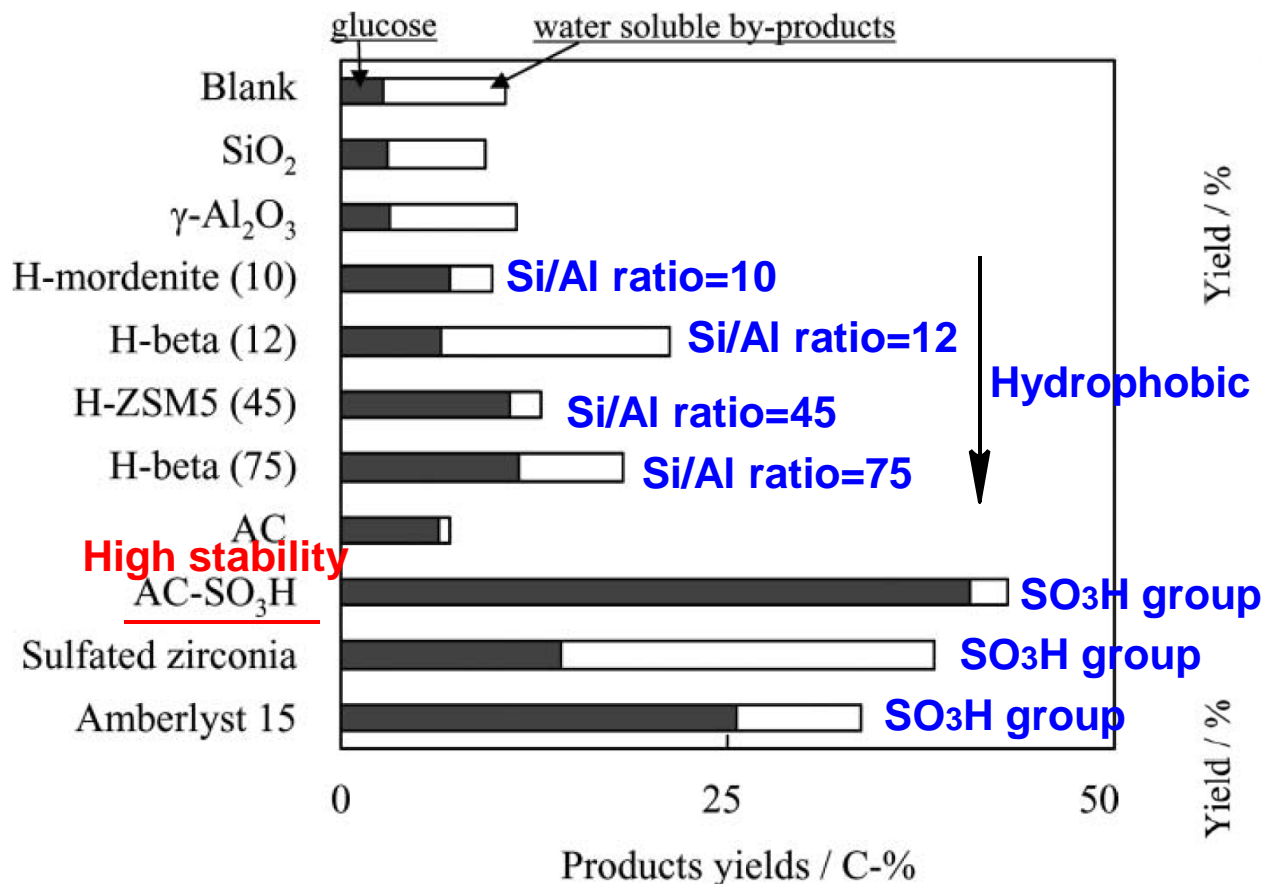
# 2-0. Hydrolysis of cellulose

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## Hydrogen bonding in cellulose

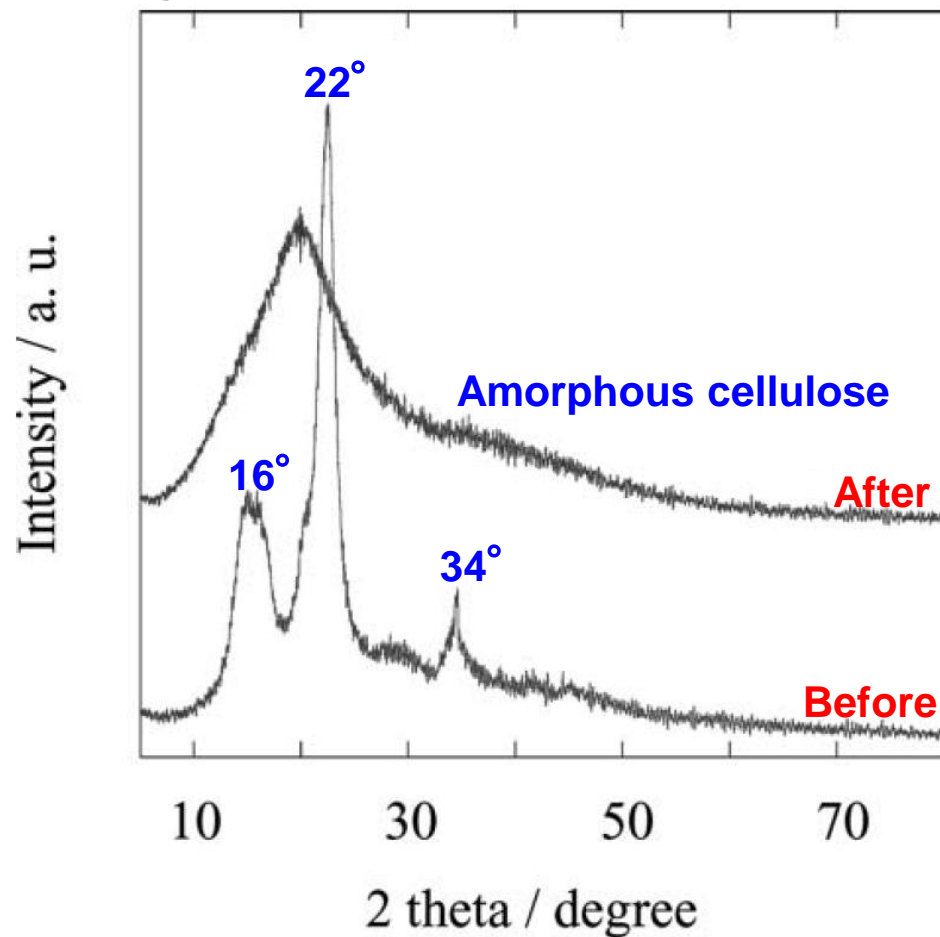
## 2-1. Hydrolysis of cellulose with solid acids



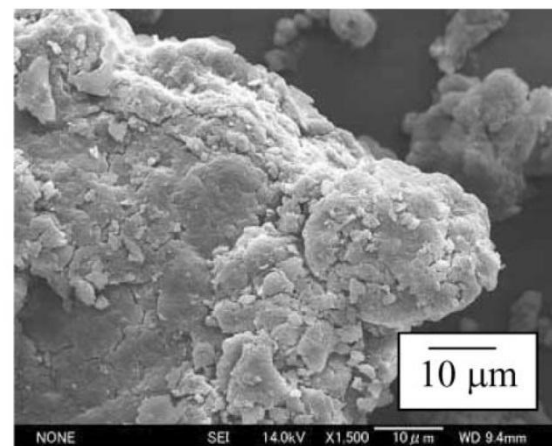
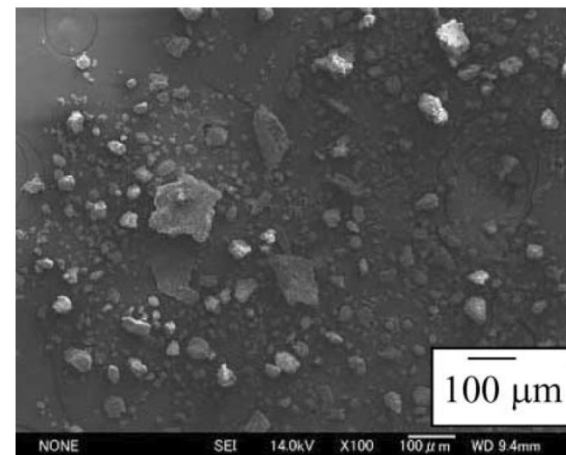
Cellulose hydrolysis over various solid acid catalysts at 423 K. Reaction conditions: milled cellulose 45 mg, catalyst 50 mg, distilled water 5.0 mL, 24 h.

## 2-1. Hydrolysis of cellulose with solid acids

### Ball-milling of cellulose



XRD pattern



SEM image

## 2-2. Hydrolysis of cellulose with amorphous carbon

Hydrolysis of Crystalline Cellulose by Various Acid Catalysts<sup>a</sup>

catalyst	functional groups	density mmol g <sup>-1</sup>	maximum acidity H <sub>0</sub>	surface area m <sup>2</sup> g <sup>-1</sup>	yields of hydrolysis products
H <sub>2</sub> SO <sub>4</sub>		20.4	-11	—	glucose: 10% $\beta$ -1,4 glucan: 38%
niobic acid	acidic OH	0.4	-5.6	90	—
H-mordenite	acidic OH	1.4	-5.6	480	—
Nafion	SO <sub>3</sub> H	0.9	-11 to -13	<1	—
Amberlyst-15	SO <sub>3</sub> H	4.8	-2.2	50	—
<u>carbon material</u> (CH <sub>0.62</sub> O <sub>0.54</sub> S <sub>0.05</sub> )	SO <sub>3</sub> H	1.9	-8 to -11	2	<u>glucose: 4%</u>
<b>High stability</b>	COOH	0.4	—		<u><math>\beta</math>-1,4</u> <u>glucan: 64%</u>
	phenolic OH	2.0	—		

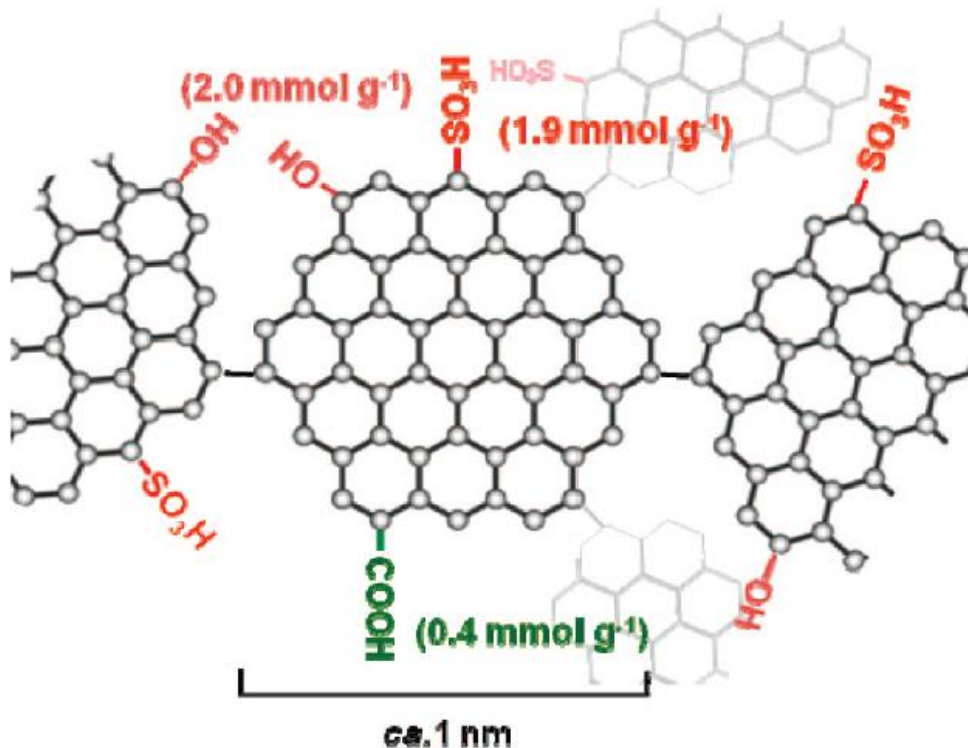
**Amorphous carbon gave high activity.**

<sup>a</sup> Catalyst, 0.3 g; cellulose, 25 mg; water, 0.7 g; reaction time, 3 h.

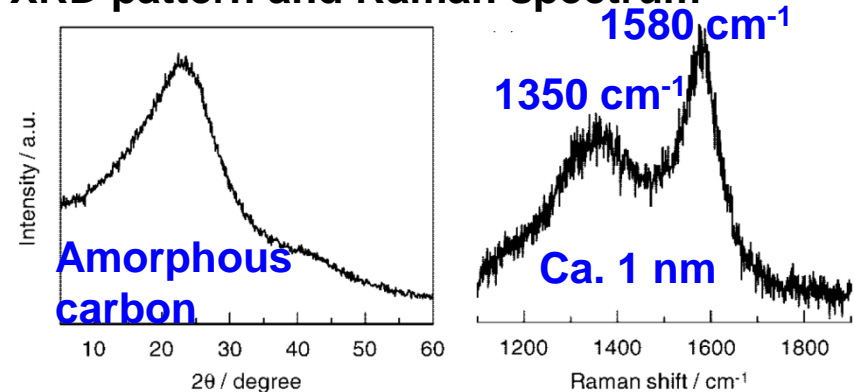


## 2-2. Hydrolysis of cellulose with amorphous carbon

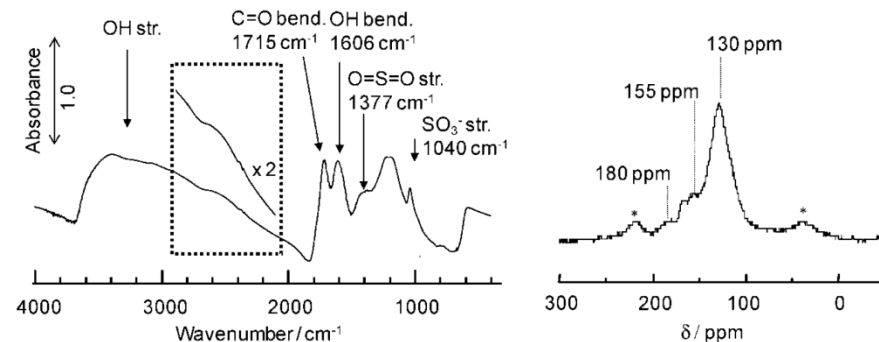
### Amorphous carbon



### XRD pattern and Raman spectrum



### FTIR spectrum and <sup>13</sup>C MAS NMR spectrum

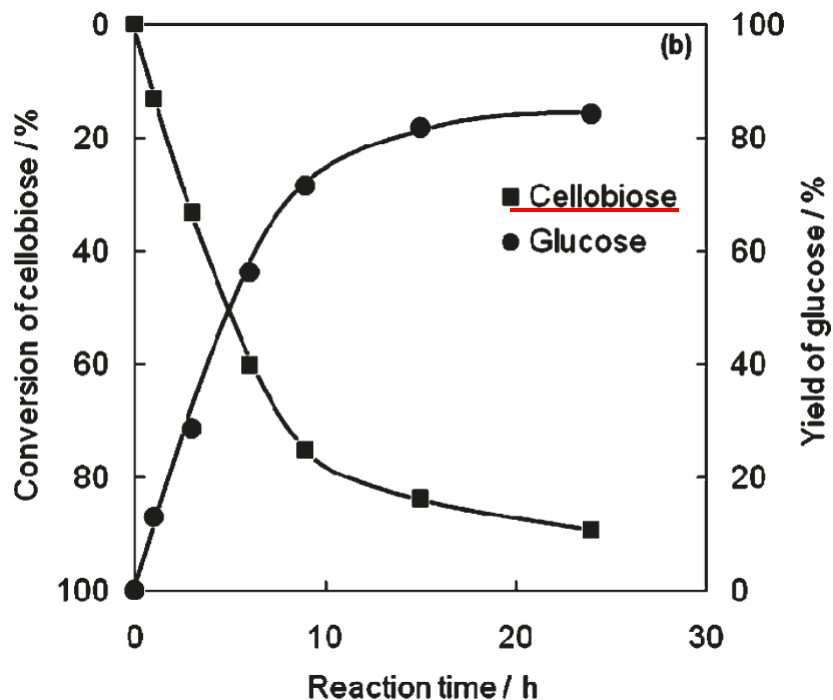


**SO<sub>3</sub>H group, polycyclic aromatic carbon atoms, phenolic OH, COOH group**

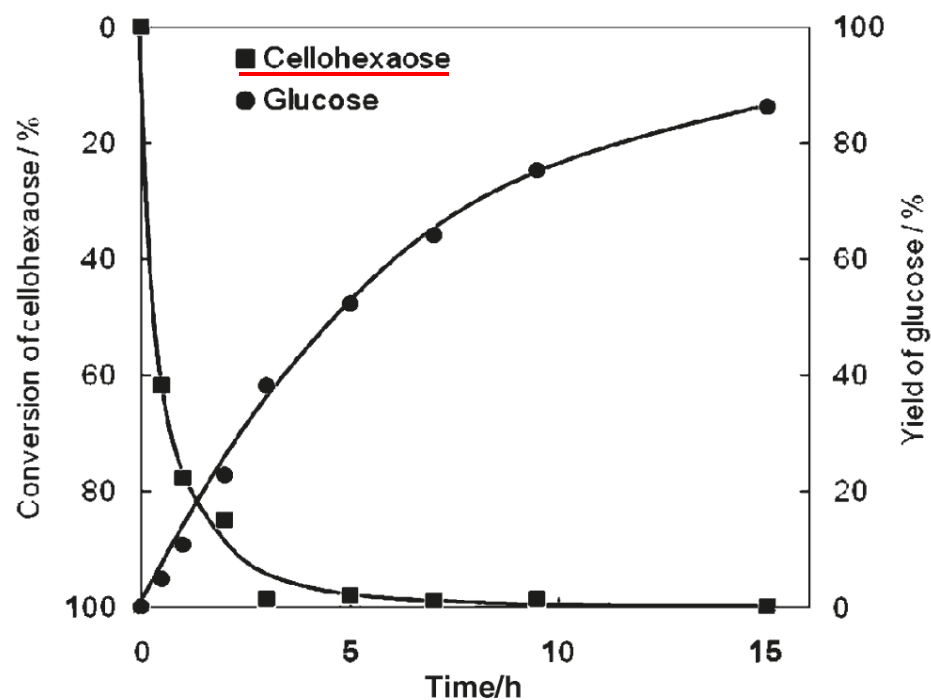
**Elemental analysis and cation-exchange experiment (CH<sub>0.622</sub>O<sub>0.540</sub>S<sub>0.048</sub>)**



## 2-2. Hydrolysis of cellulose with amorphous carbon



Hydrolysis of cellobiose with the carbon-based solid catalyst (catalyst 0.1 g, cellobiose 0.12 g, water 0.7 g, 363 K)

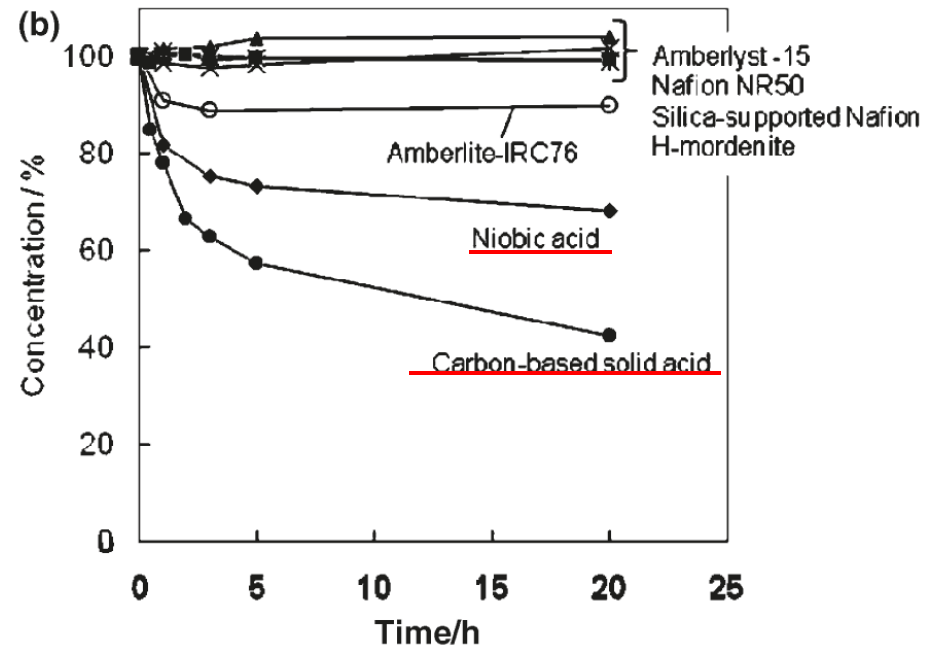
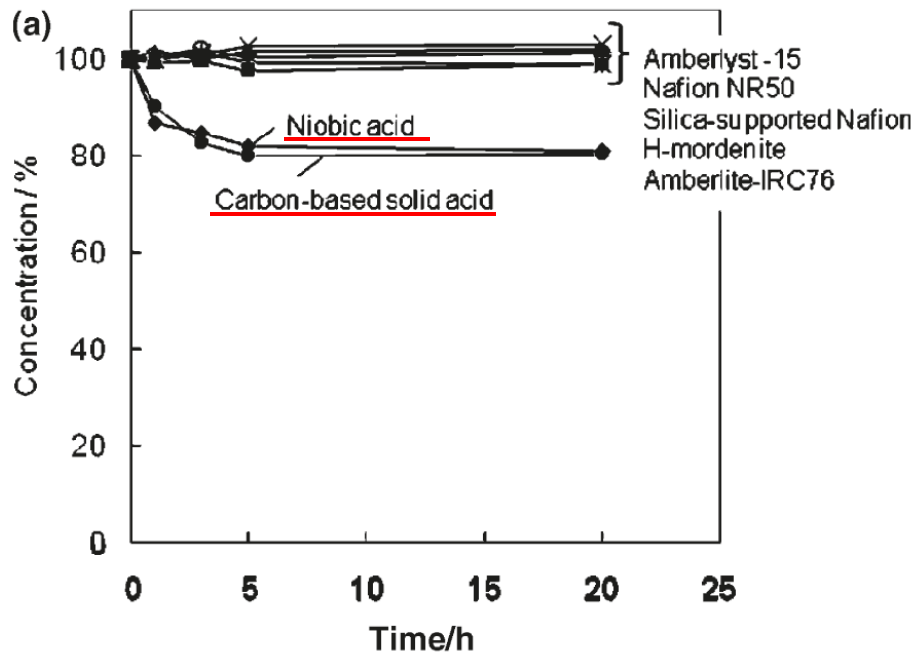


Hydrolysis of cellohexaose with the carbon-based solid catalyst (catalyst 0.3 g, cellohexaose 5.25 mg, water 0.7 g, 363 K)

With amorphous carbon glucose was obtained in good yields.

## 2-2. Hydrolysis of cellulose with amorphous carbon

### Adsorption of cellobiose and cellohexaose

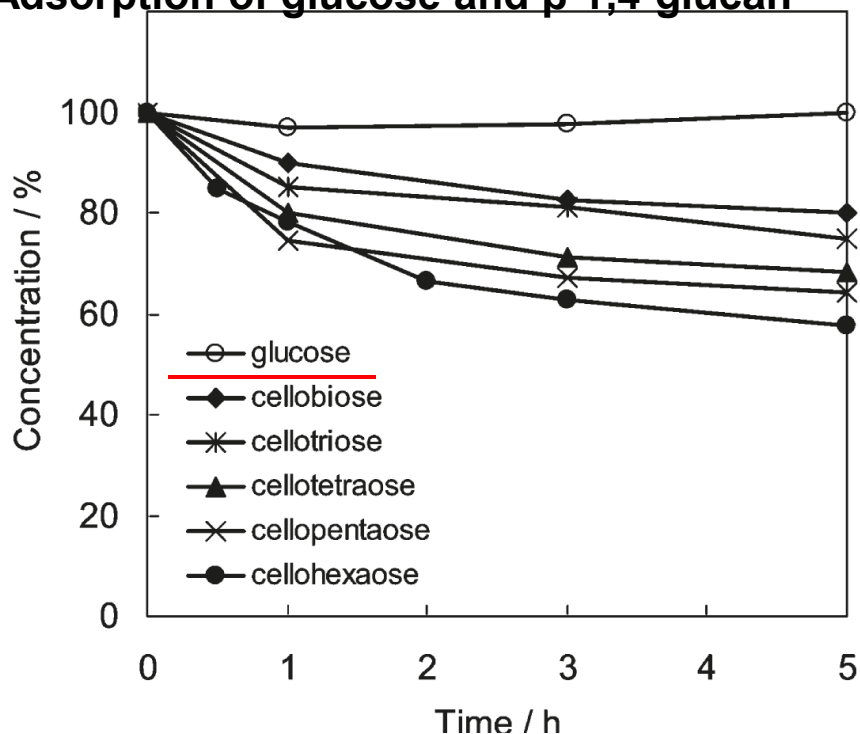


Concentrations of (a) cellobiose and (b) cellohexaose in cellobiose and cellohexaose solutions in the presence of various solid acids at room temperature (298 K).

**The carbon-based materials were capable of incorporating cellobiose and cellohexaose. And, niobic acid which has a high density of OH groups was also capable of it.**

## 2-2. Hydrolysis of cellulose with amorphous carbon

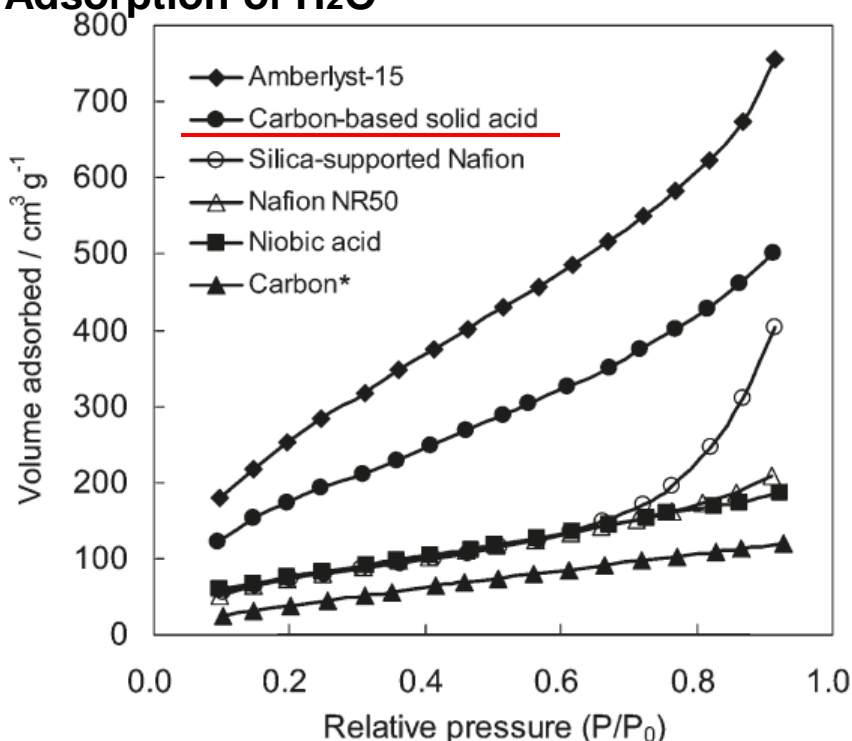
### Adsorption of glucose and $\beta$ -1,4-glucan



Concentration of  $\beta$ -1,4-glucan and glucose in each aqueous solution in the presence of the carbon-based solid acid at room temperature (298 K).

**Although glucose was not adsorbed on the carbon materials, the amount of  $\beta$ -1,4-glucan adsorbed on the carbon material increased with increasing chain length of  $\beta$ -1,4-glucan.**

### Adsorption of H<sub>2</sub>O

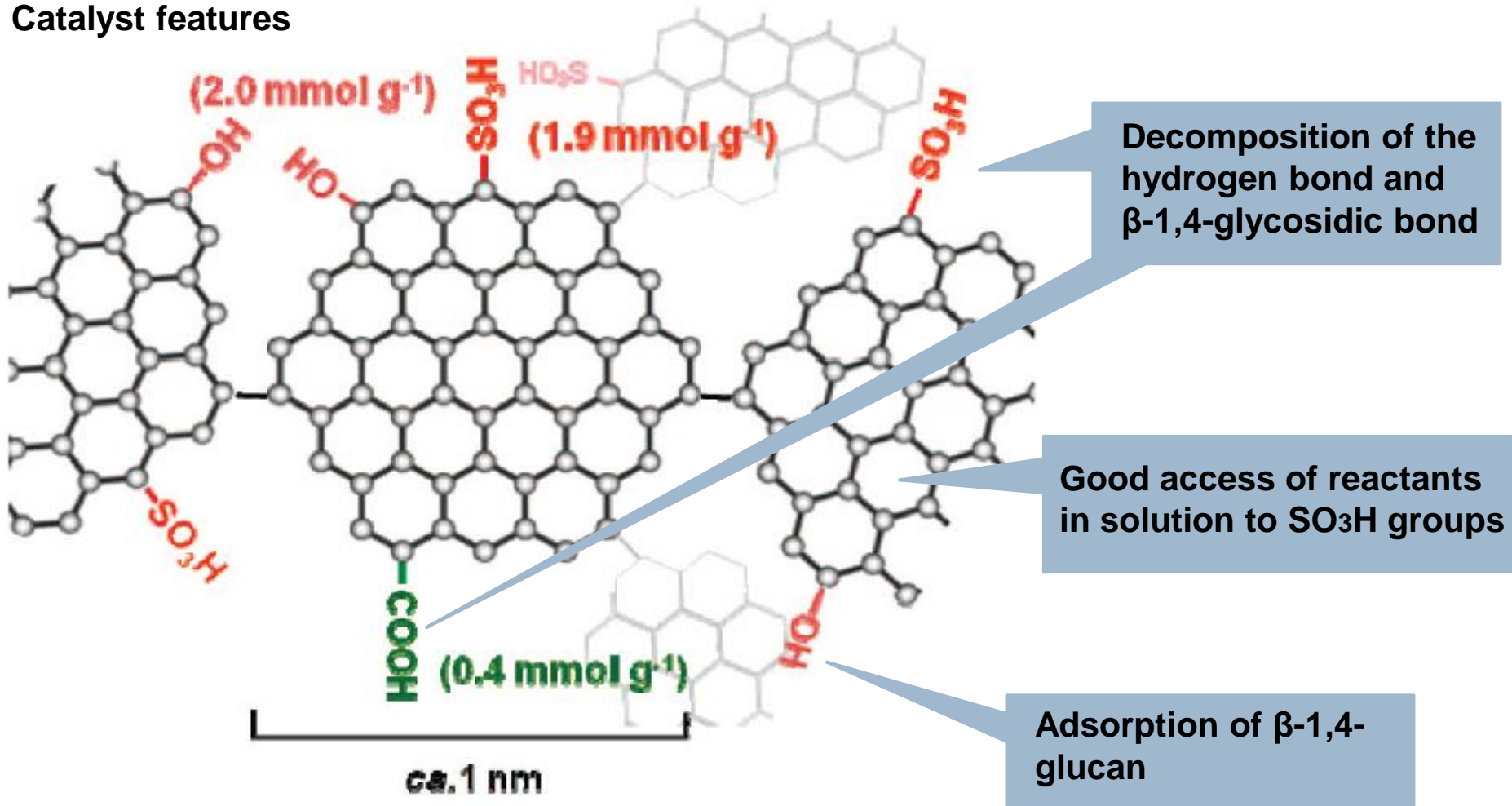


Water vapor adsorption isotherms (293 K) for various solid acid catalysts. \*Carbon is partially carbonized cellulose (precursor for the present carbon-based material) before sulfonation.

**The carbon-based materials were capable of incorporating a large amount of water into the carbon bulk.**

## 2-2. Hydrolysis of cellulose with amorphous carbon

### Catalyst features





## 2-3. Hydrolysis of cellulose with carbon-supported ruthenium

Entry	Catalyst	Yield based on carbon (%)		Total yield (%)	Conv. (%) <sup>b</sup>
		Glucose	Oligomers		
1	Blank	4.6 (19)	14.1 (58)	22.6	24.2
2 <sup>h</sup>	Blank	4.9 (22)	4.9 (22)	17.3	22.5
3	CMK-3	15.9 (30)	22.1 (41)	47.3	53.6
4	2 wt% Ru/CMK-3	23.8 (43)	16.2 (29)	48.0	55.9
5 <sup>h</sup>	2 wt% Ru/CMK-3	20.4 (43)	3.0 (6)	35.1	47.5
6	5 wt% Ru/CMK-3	25.9 (42)	10.3 (17)	43.7	62.2
7	10 wt% Ru/CMK-3	31.2 (47)	5.1 (8)	41.8	67.6

High stability

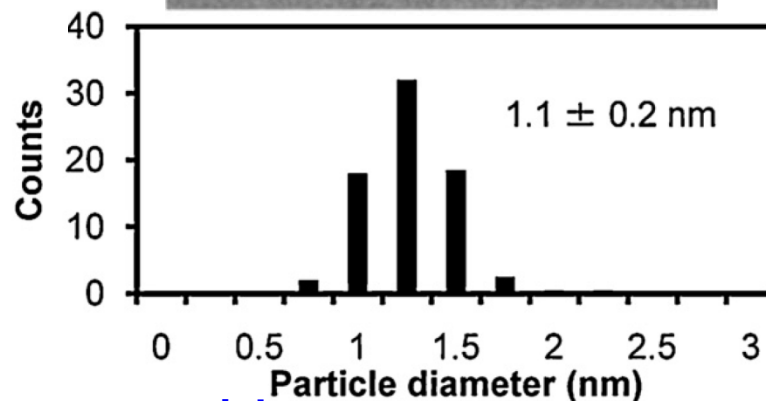
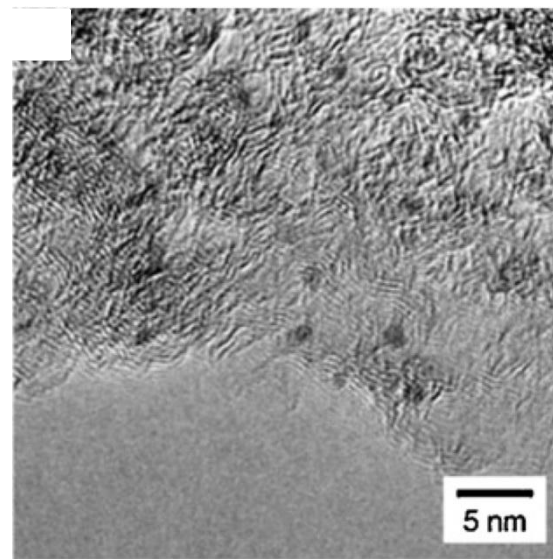
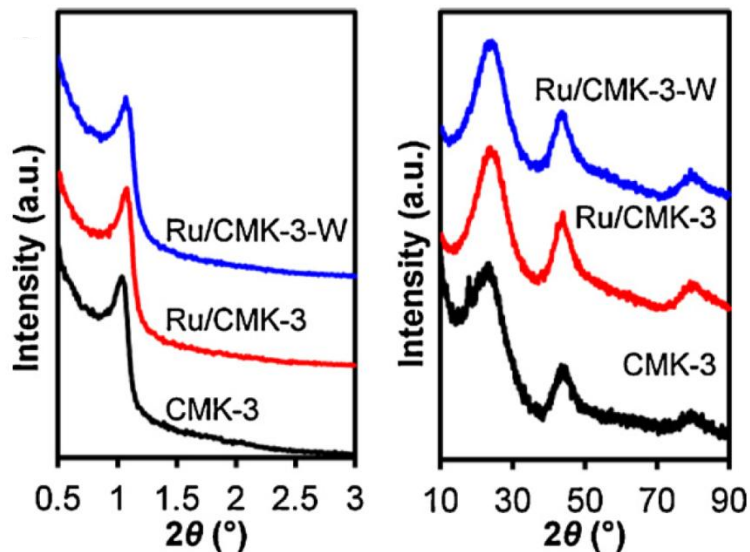
**Milled** Cellulose 324 mg (2 mmol, 50 mM based on glucose unit), catalyst 50 mg, water 40 mL, 503 K, <1 min.  
<sup>h</sup> 463 K, 2 h. **2.8 MPa, Hot compressed water**

**CMK-3 converted cellulose to oligomers and glucose along with hot compressed water. Ru was more effective to increase the glucose yield than CMK-3. Ru species on CMK-3 worked as an acid catalyst to hydrolyze  $\beta$ -1,4-glycosidic bonds of oligomers to yield glucose from the result of hydrolysis of cellobiose at 393K.**

## 2-3. Hydrolysis of cellulose with carbon-supported ruthenium

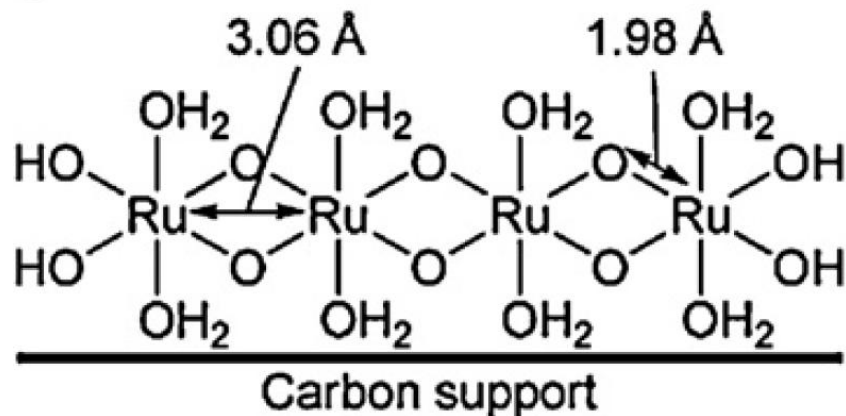
TEM image of 2 wt% Ru/CMK-3, and particle size distribution

SAXS pattern and XRD pattern

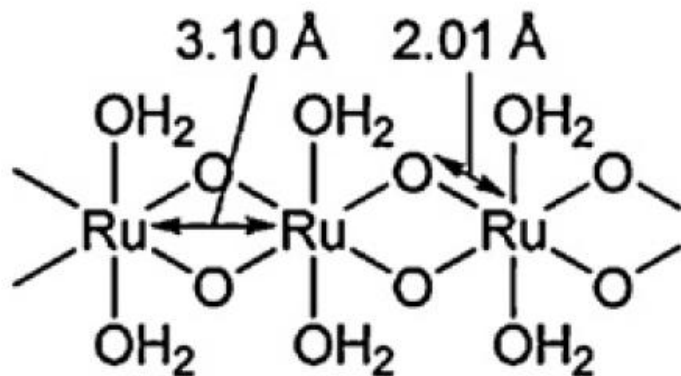


**A certain type of Ru nanoparticles**

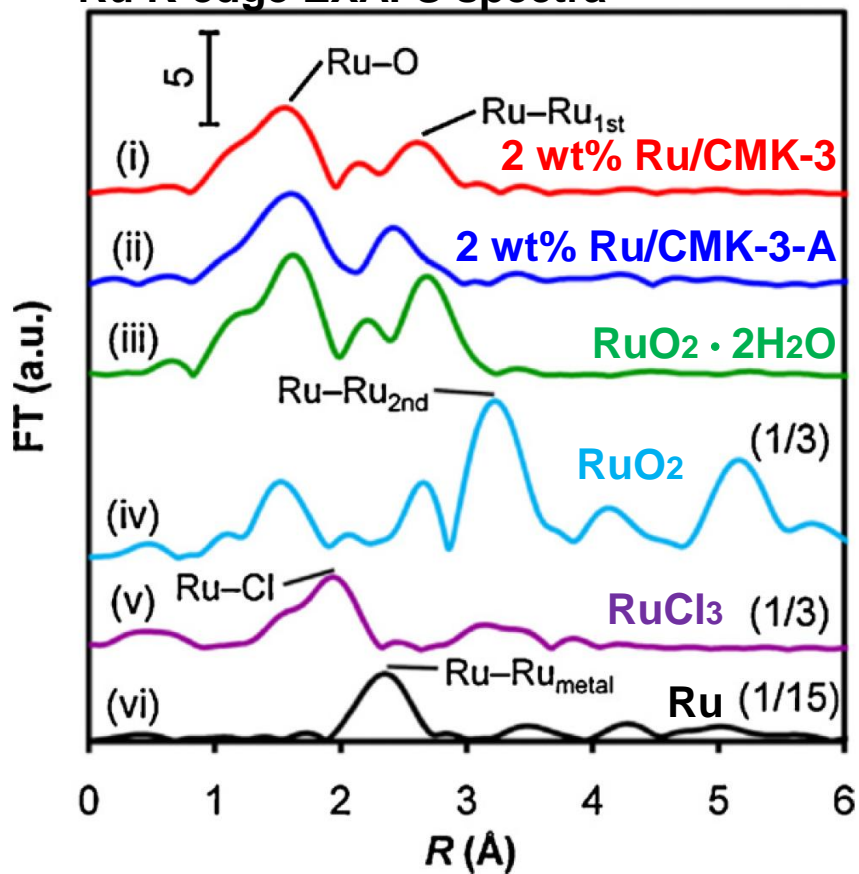
## 2-3. Hydrolysis of cellulose with carbon-supported ruthenium



Reported structure of  $\text{RuO}_2 \cdot 2\text{H}_2\text{O}$



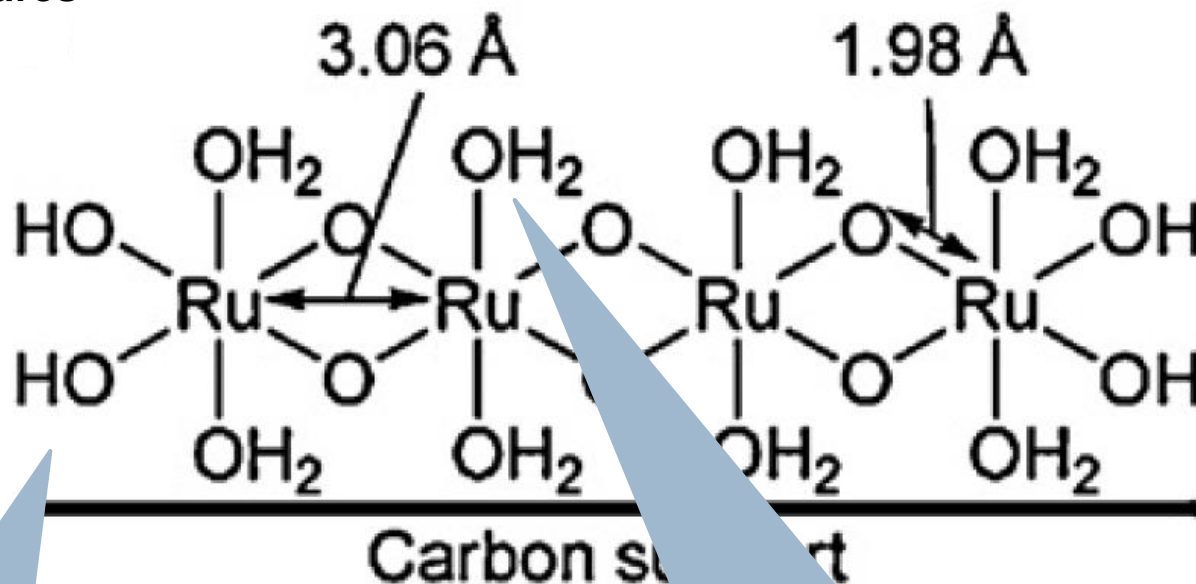
Fourier transforms of  $k^3$ -weighted Ru K-edge EXAFS spectra



**Ru/CMK-3 was similar to  $\text{RuO}_2 \cdot 2\text{H}_2\text{O}$ .**

## 2-3. Hydrolysis of cellulose with carbon-supported ruthenium

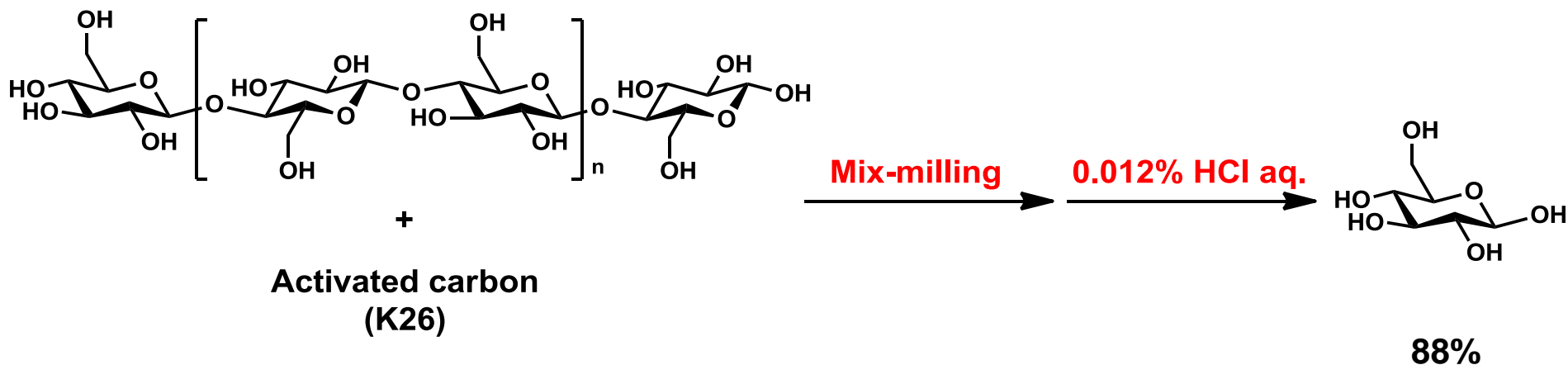
### Catalyst features



One-dimensional chain structure

$\text{RuO}_2 \cdot 2\text{H}_2\text{O}$  may give a Brønsted acid. The dissociation of a water molecule coordinated on Ru could give a vacant site with Lewis acidity.

## 2-4. Hydrolysis of cellulose with simple activated carbons and trace hydrochloric acid



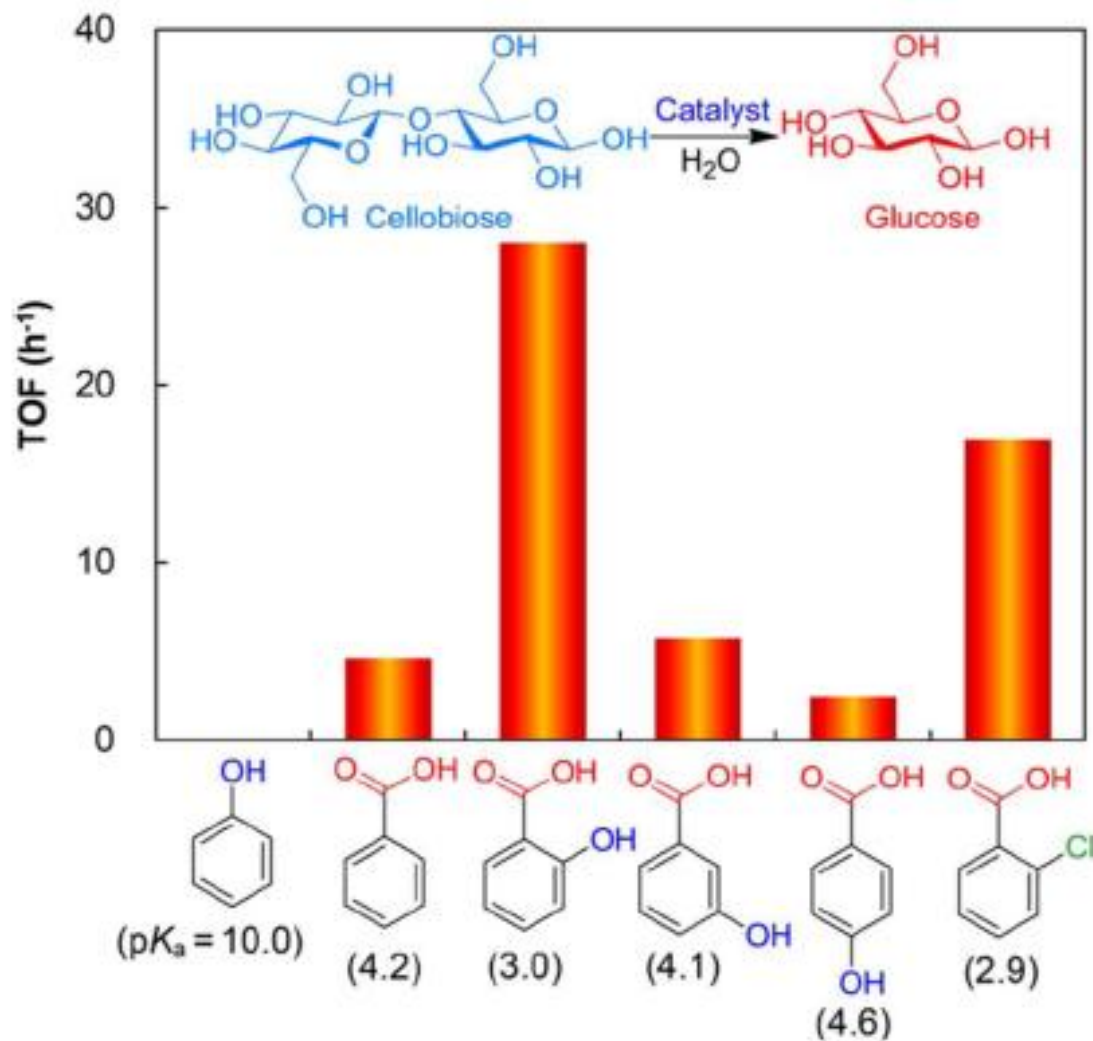
**High stability**

Carboxylic acid, phenolic groups from  
TPD measurement

(catalyst 50 mg, cellulose 324 mg, water 40 mL, 453 K, 20 min)



## 2-4. Hydrolysis of cellulose with simple activated carbons and trace hydrochloric acid



Salicylic acid gave a high TOF.

The catalytic activities can be explained by two factors.

One is pK<sub>a</sub>.

The other is the structure of acids.

(TOF = mol of glucose produced in the catalytic reaction – blank/2 mol of catalyst • reaction time)

(catalyst 0.5 mM, cellobiose 25 mM, 443 K)

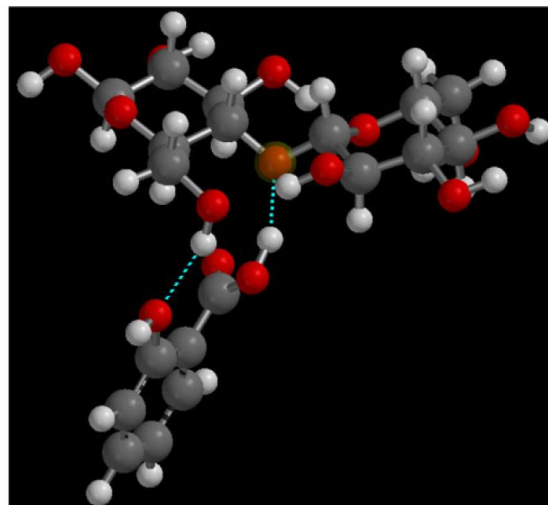
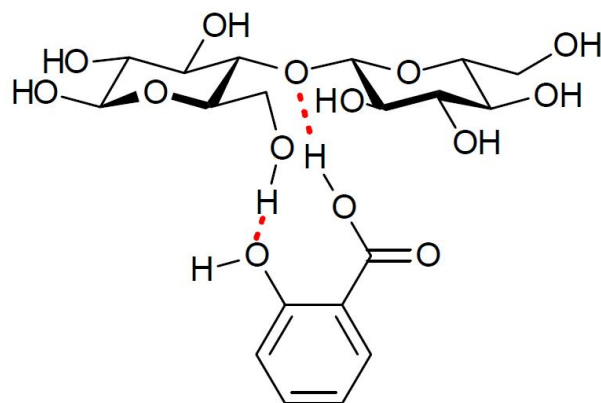
## 2-4. Hydrolysis of cellulose with simple activated carbons and trace hydrochloric acid

### Catalyst features

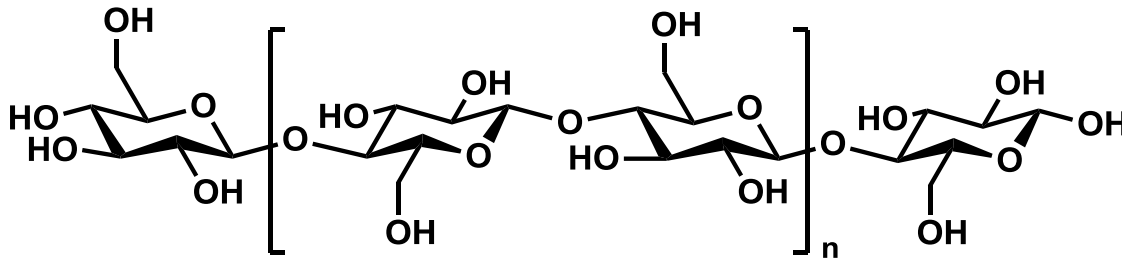
### Activated carbon (26)

Phenolic groups form hydrogen bonds with hydroxyl groups of a cellulose chain, and that adjacent carboxylic acids have an opportunity to hydrolyze glycosidic bonds.

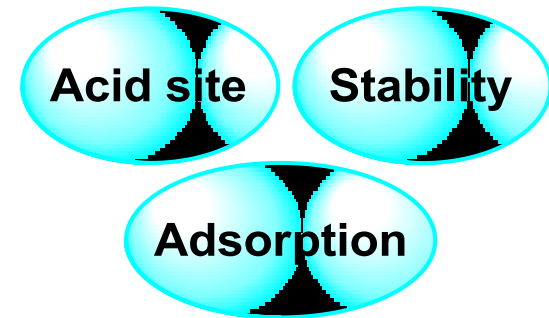
### Interaction predicted by spartan'08



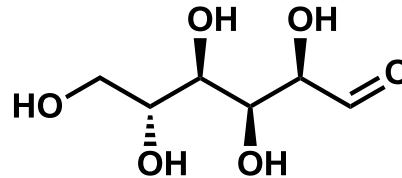
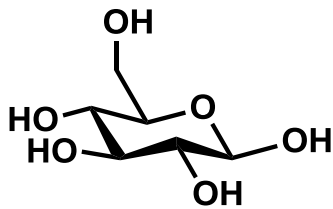
## 2-5. Short summary of 2 chapter



Cellulose

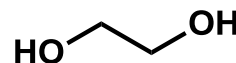
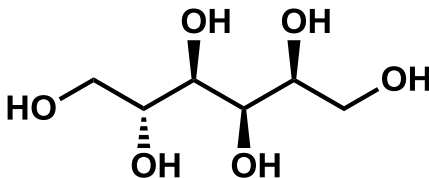


Hydrolysis Chapter 2



Glucose

Hydrocracking Chapter 3



Sorbitol, Ethylene glycol

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2. Hydrolysis of cellulose

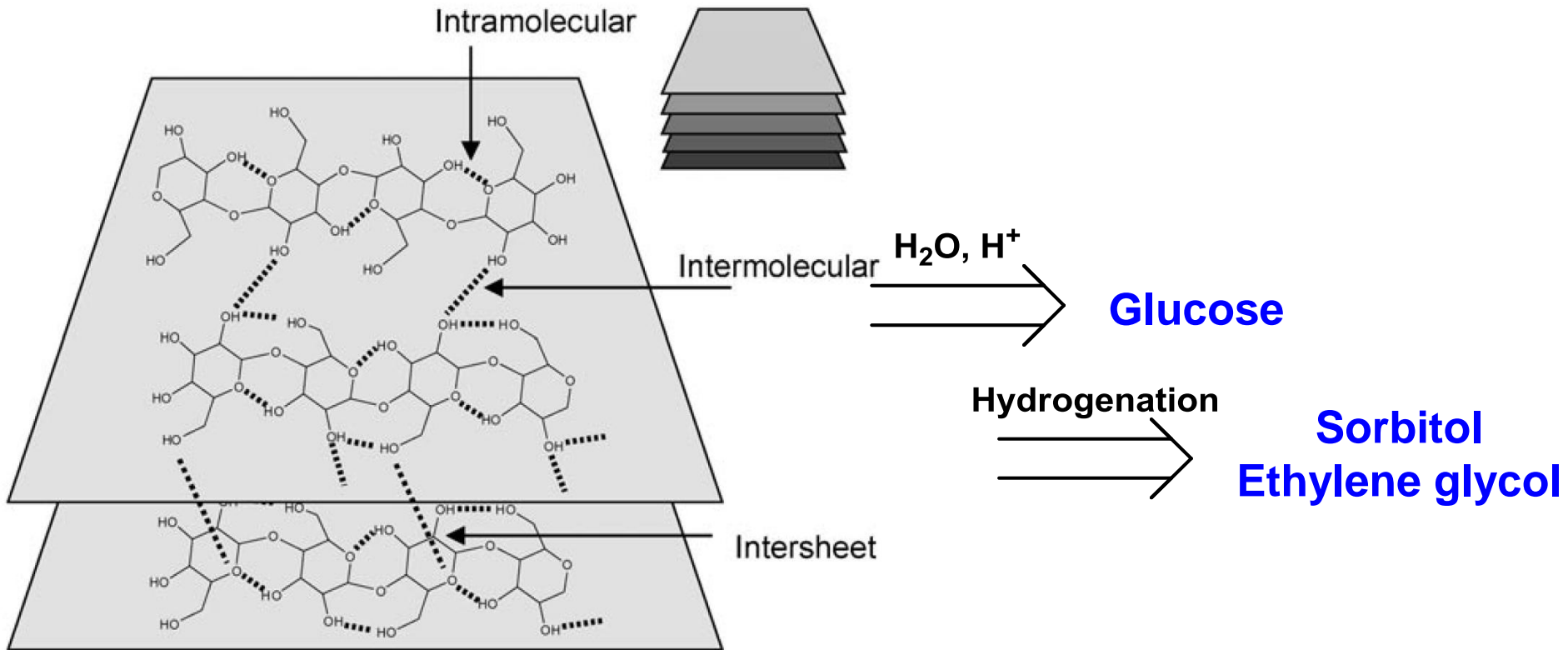
**3. Hydrocracking of cellulose**

4. Future outlook

5. Summary

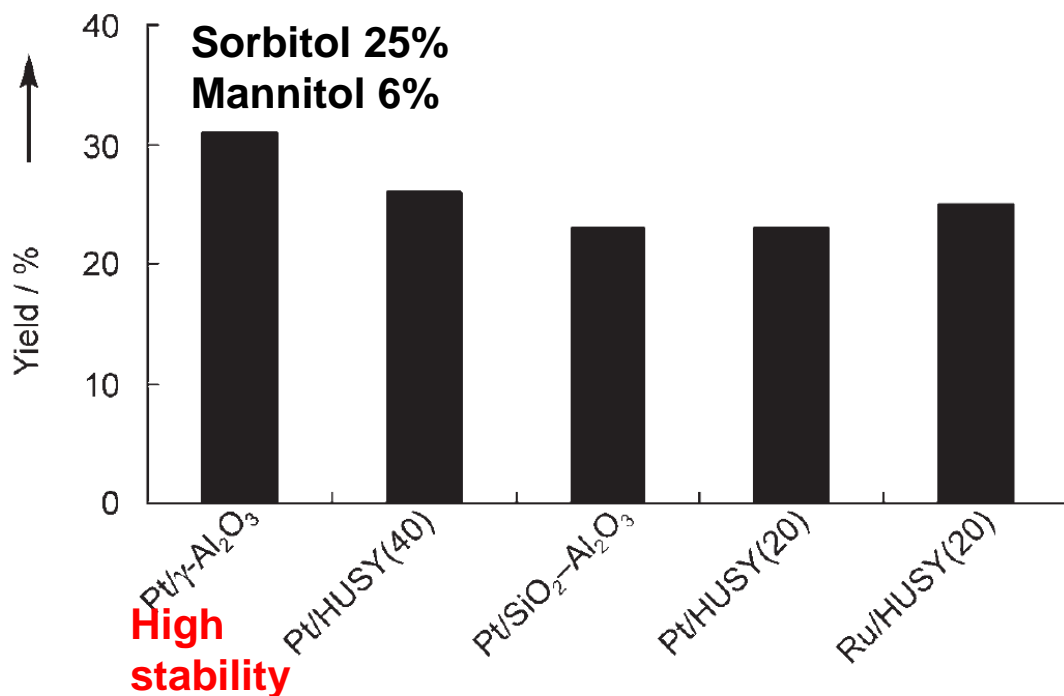


# 3-0. Hydrocracking of cellulose



Hydrogen bonding in cellulose

### 3-1. Hydrocracking of cellulose with supported metal

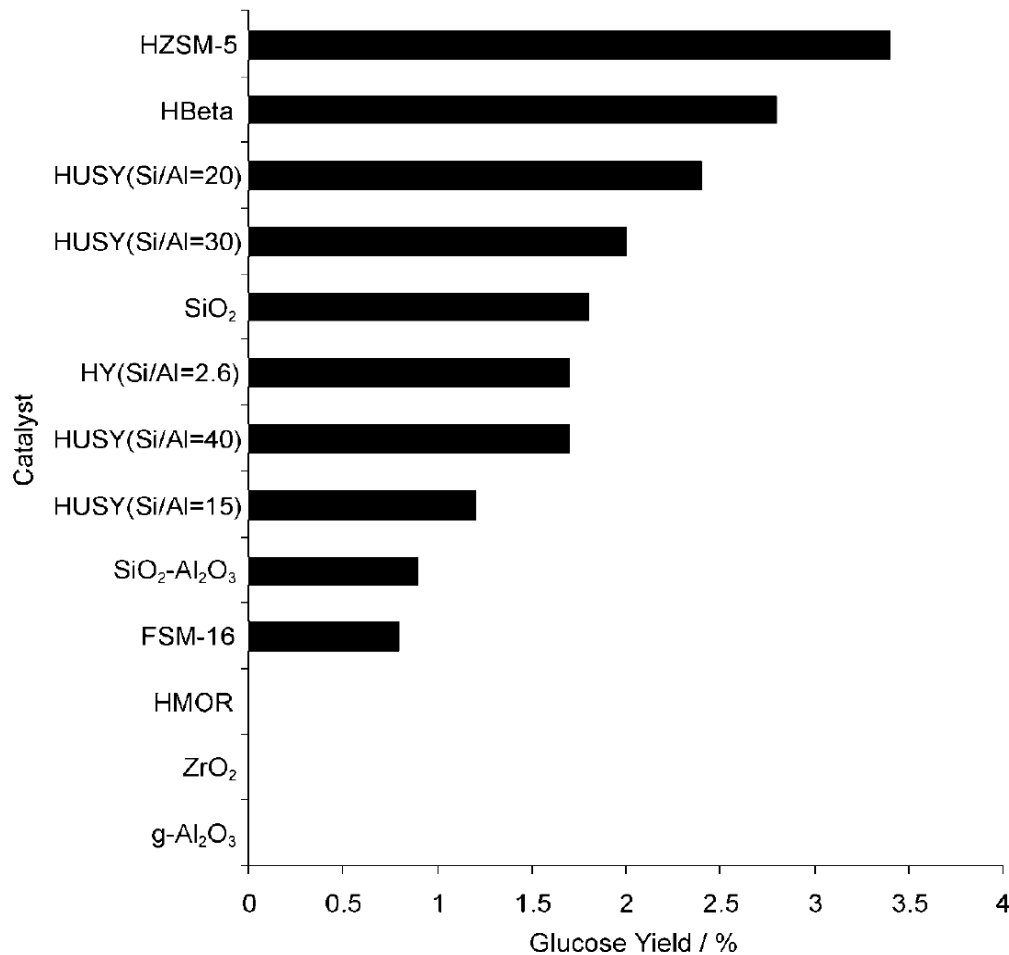


Supported metal gave good results and led to the formation of sugar alcohols from cellulose.

Hydrogen gas was pressurized in the autoclave with a supported metal catalyst.

Conversion of cellulose into sugar alcohols by supported metal catalysts. Reaction conditions: cellulose (0.48 g), Pt catalyst (0.21 g), Ru catalyst (0.11 g; Pt, Ru 2.5 wt%), water (60 mL), initial H<sub>2</sub> pressure at RT = 5 MPa, 463 K, 24 h.

## 3-1. Hydrocracking of cellulose with solid acids



Various solid acids gave only low activity.  
No sugar alcohol was observed.

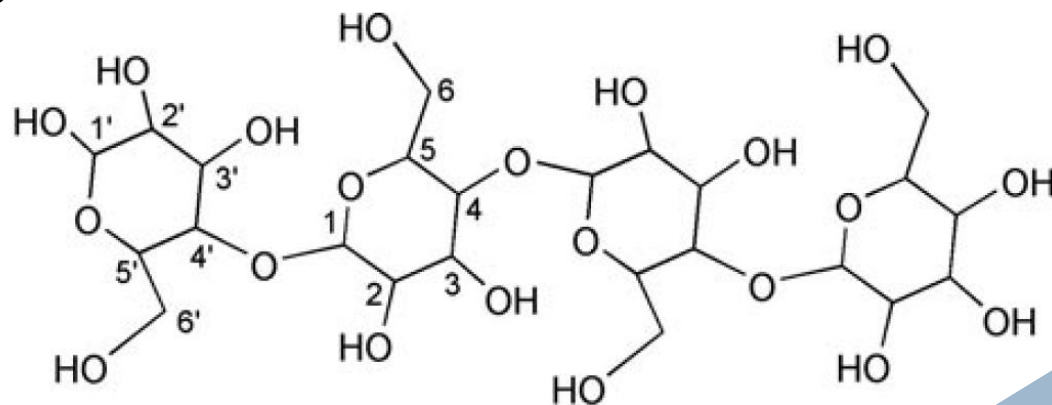
The metal promoted the hydrolysis of cellulose.

Solid acid catalyzed conversion of cellulose into glucose. Conditions: cellulose (0.16 g), catalyst (0.068 g), water (20 mL), hydrogen pressure (5 MPa at RT), 190 °C, 24 h.



# 3-1. Hydrocracking of cellulose with supported metal

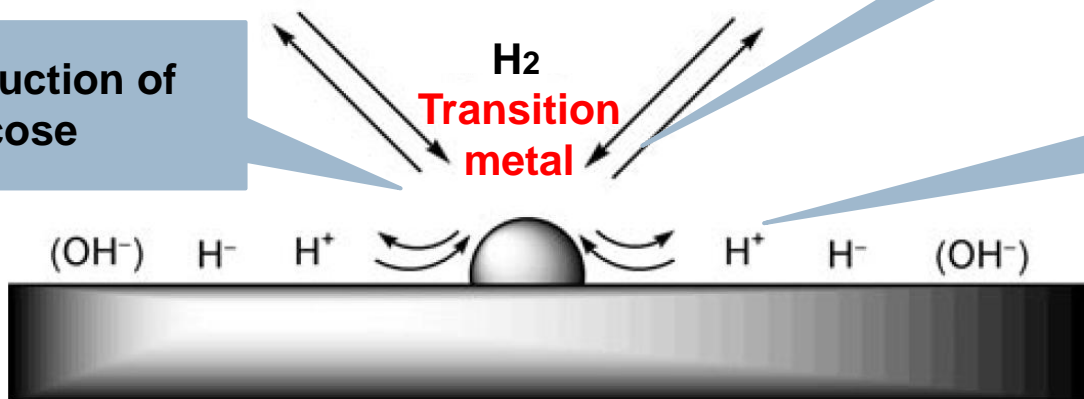
## Catalyst features



Splitting of hydrogen

Reduction of glucose

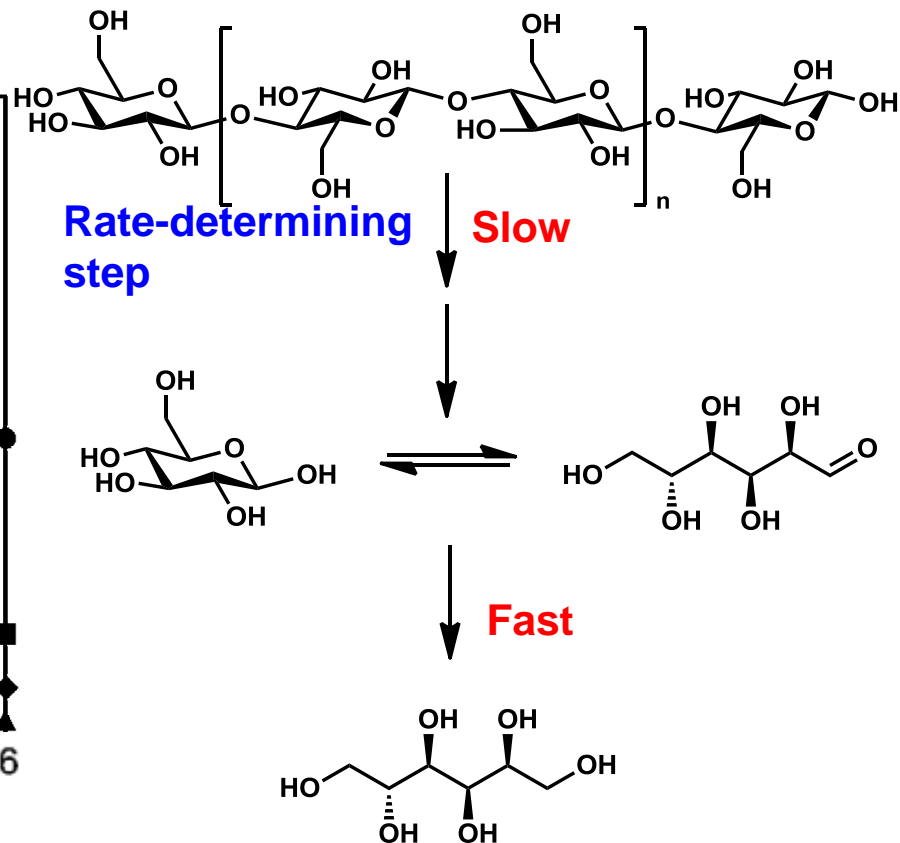
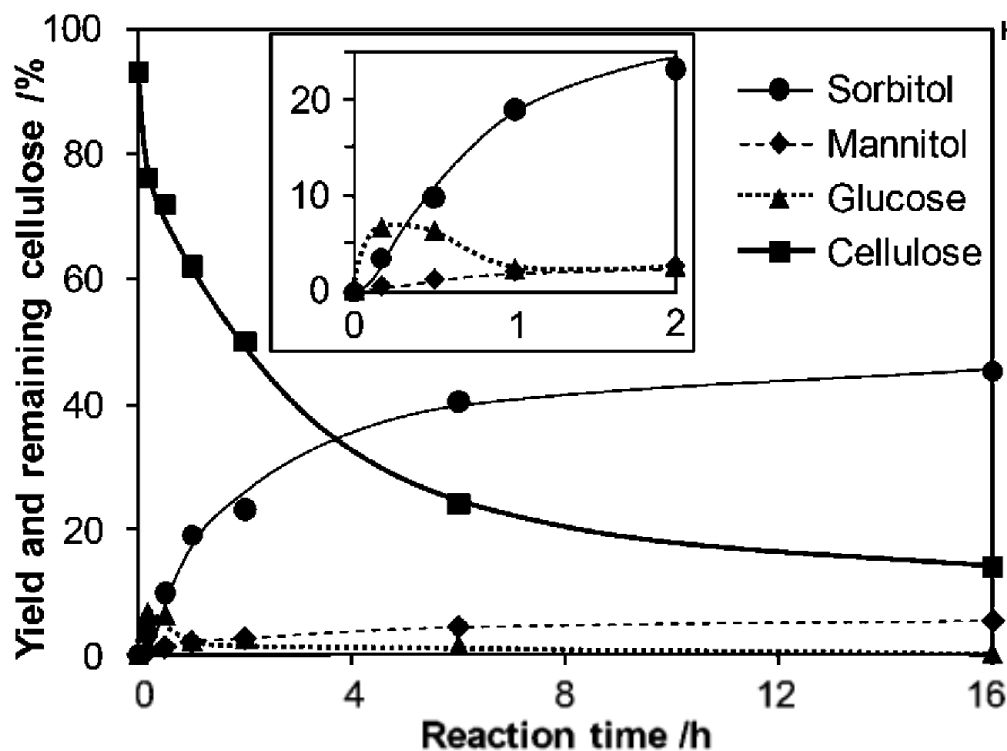
H<sup>+</sup> interact with cellulose molecule



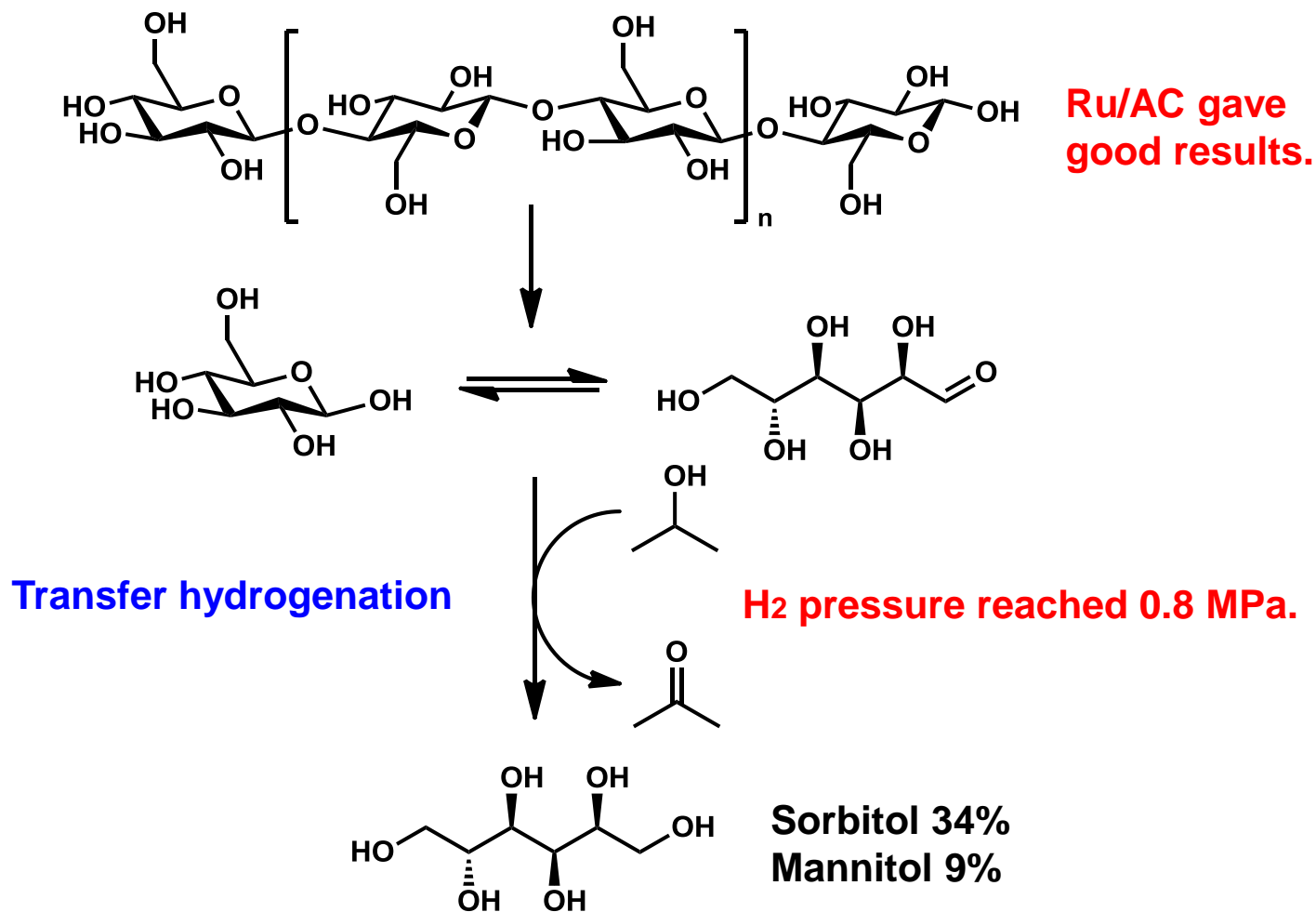
Carrier

# 3-1. Hydrocracking of cellulose with supported metal

Time course of the hydrogenation of cellulose



### 3-1. Hydrocracking of cellulose with supported metal



(catalyst 50 mg, milled cellulose 324 mg, water 30 mL, 2-propanol 10 mL, 463 K, 18 h)

## 3-2. Hydrocracking of cellulose with supported metal

Entry	Catalyst	EG
1	0.6% Ru/AC (0.1508 g) + H <sub>2</sub> WO <sub>4</sub> (0.0508 g)	33.8
2	1.2% Ru/AC (0.1503 g) + H <sub>2</sub> WO <sub>4</sub> (0.0500 g)	54.4
3	1.6% Ru/AC (0.1509 g) + H <sub>2</sub> WO <sub>4</sub> (0.0500 g)	52.5
4	2.4% Ru/AC (0.1507 g) + H <sub>2</sub> WO <sub>4</sub> (0.0506 g)	36.0
5	4.0% Ru/AC (0.1506 g) + H <sub>2</sub> WO <sub>4</sub> (0.0506 g)	19.4
6	1.2% Ru/MC (0.1010 g) + H <sub>2</sub> WO <sub>4</sub> (0.0524 g)	58.5
7	1.2% Ru/AC (0.1502 g) + H <sub>2</sub> WO <sub>4</sub> (0.0154 g)	22.2
8	1.2% Ru/AC (0.1507 g) + H <sub>2</sub> WO <sub>4</sub> (0.0304 g)	40.6
9	1.2% Ru/AC (0.1500 g) + H <sub>2</sub> WO <sub>4</sub> (0.0413 g)	48.7
10	1.2% Ru/AC (0.1504 g) + H <sub>2</sub> WO <sub>4</sub> (0.1037 g)	43.8

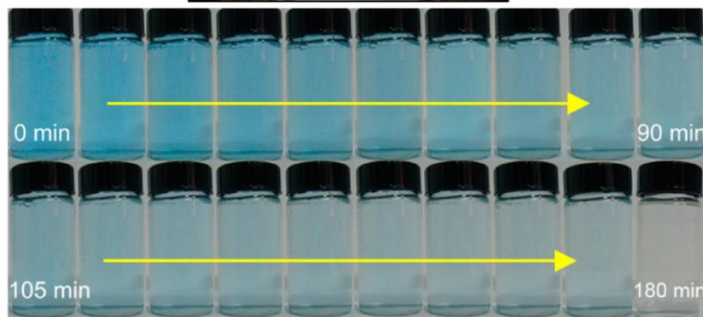
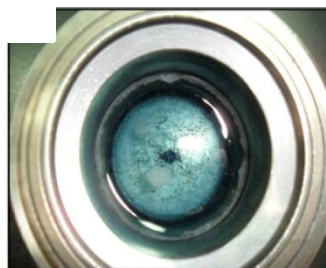
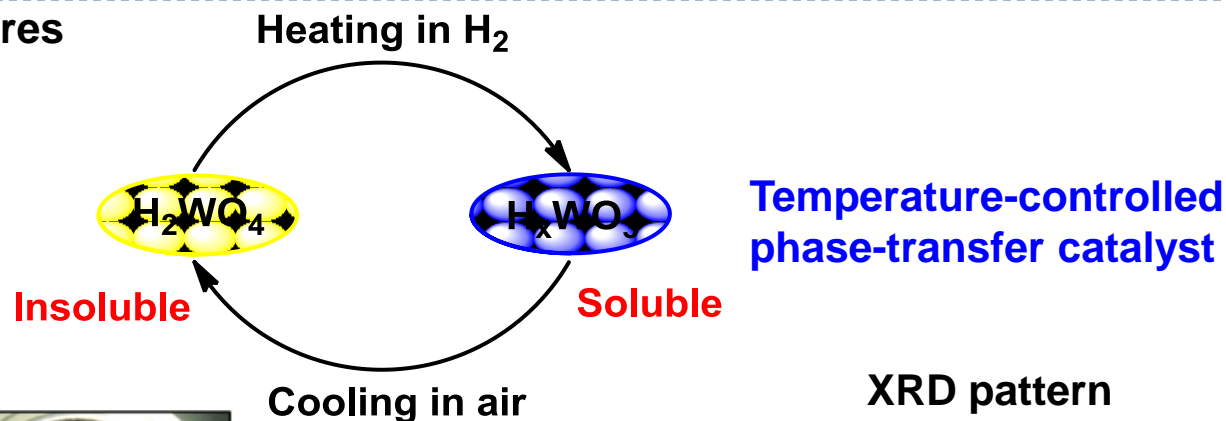
High  
stability

Hydrolysis of cellulose (cellulose 0.5 g, water 50 g, 518 K, 6 Mpa H<sub>2</sub>, 30 min)

In the presence of a tungsten-based catalyst, ethylene glycol became the major product.

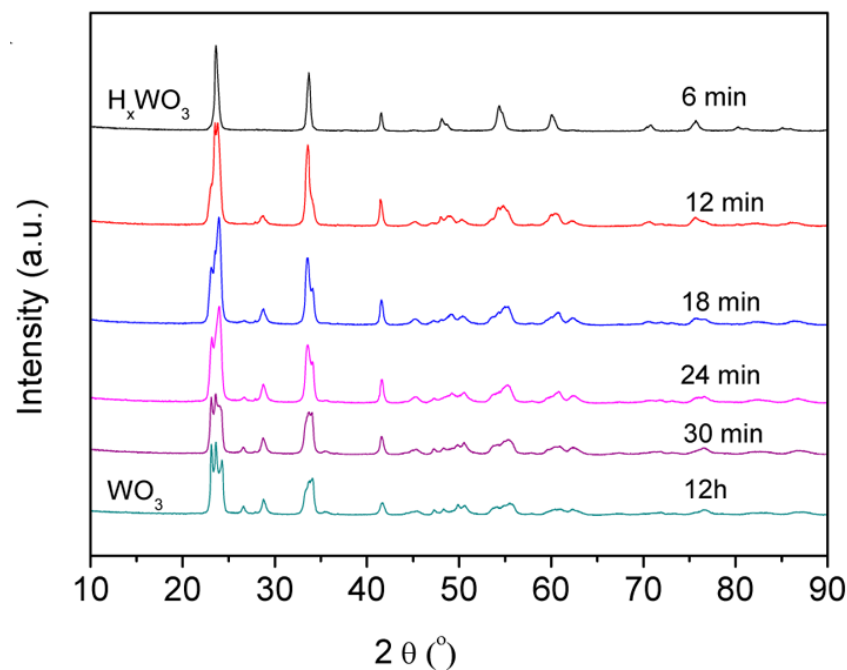
## 3-2. Hydrocracking of cellulose with supported metal

Catalyst features

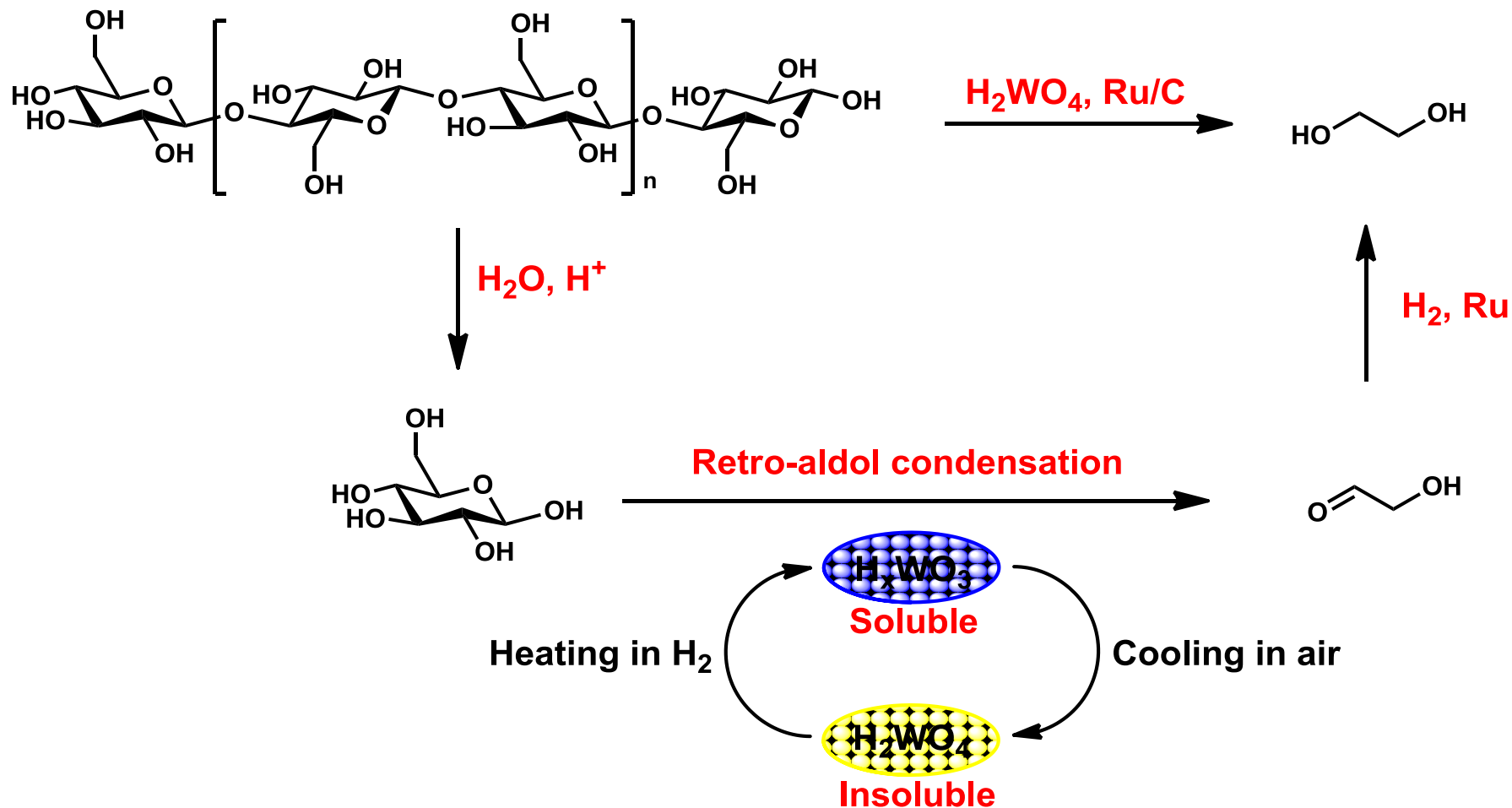


Blue to yellow

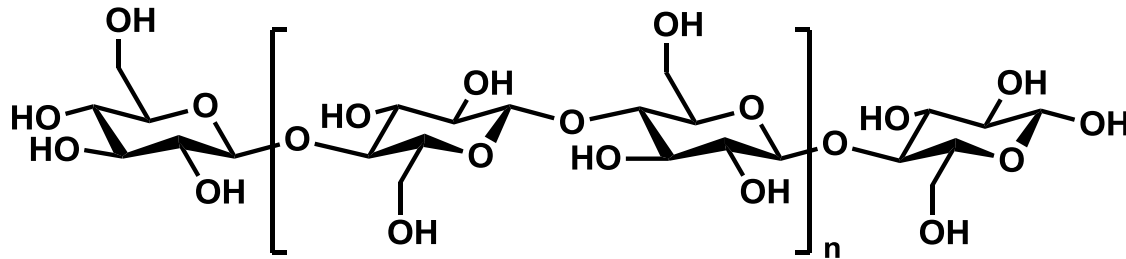
XRD pattern



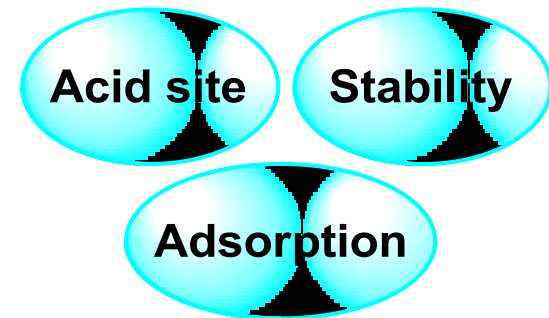
## 3-2. Hydrocracking of cellulose with supported metal



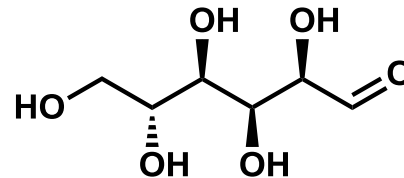
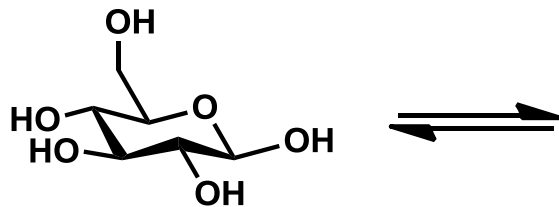
# 3-3. Short summary of 3 chapter



Cellulose

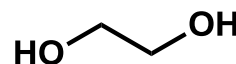
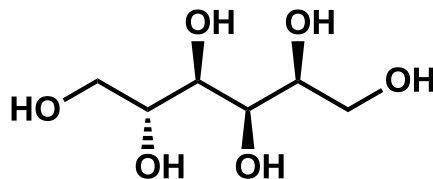
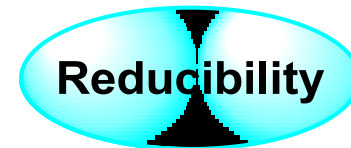


Hydrolysis Chapter 2



Glucose

Hydrocracking Chapter 3



Sorbitol, Ethylene glycol



# *Contents*

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1. Introduction

2. Hydrolysis of cellulose

3. Hydrocracking of cellulose

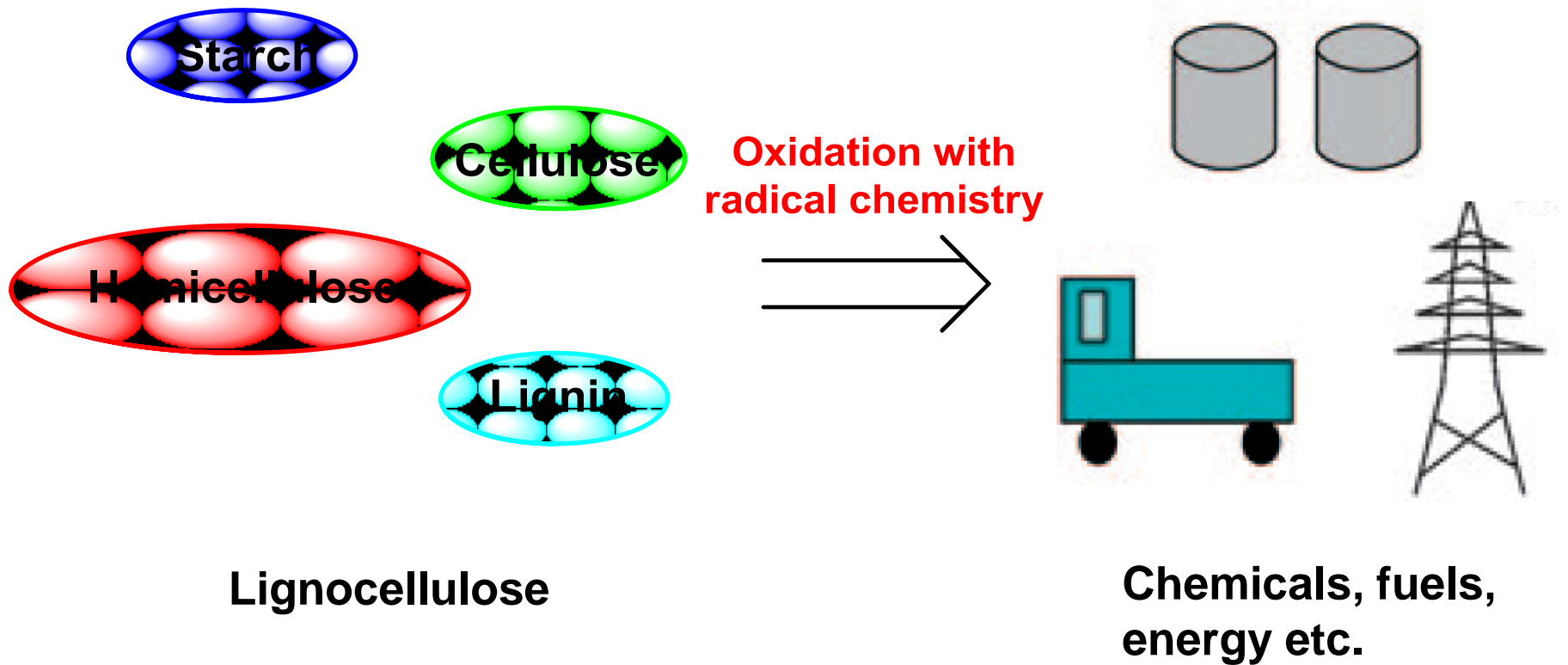
**4. Future outlook**

5. Summary

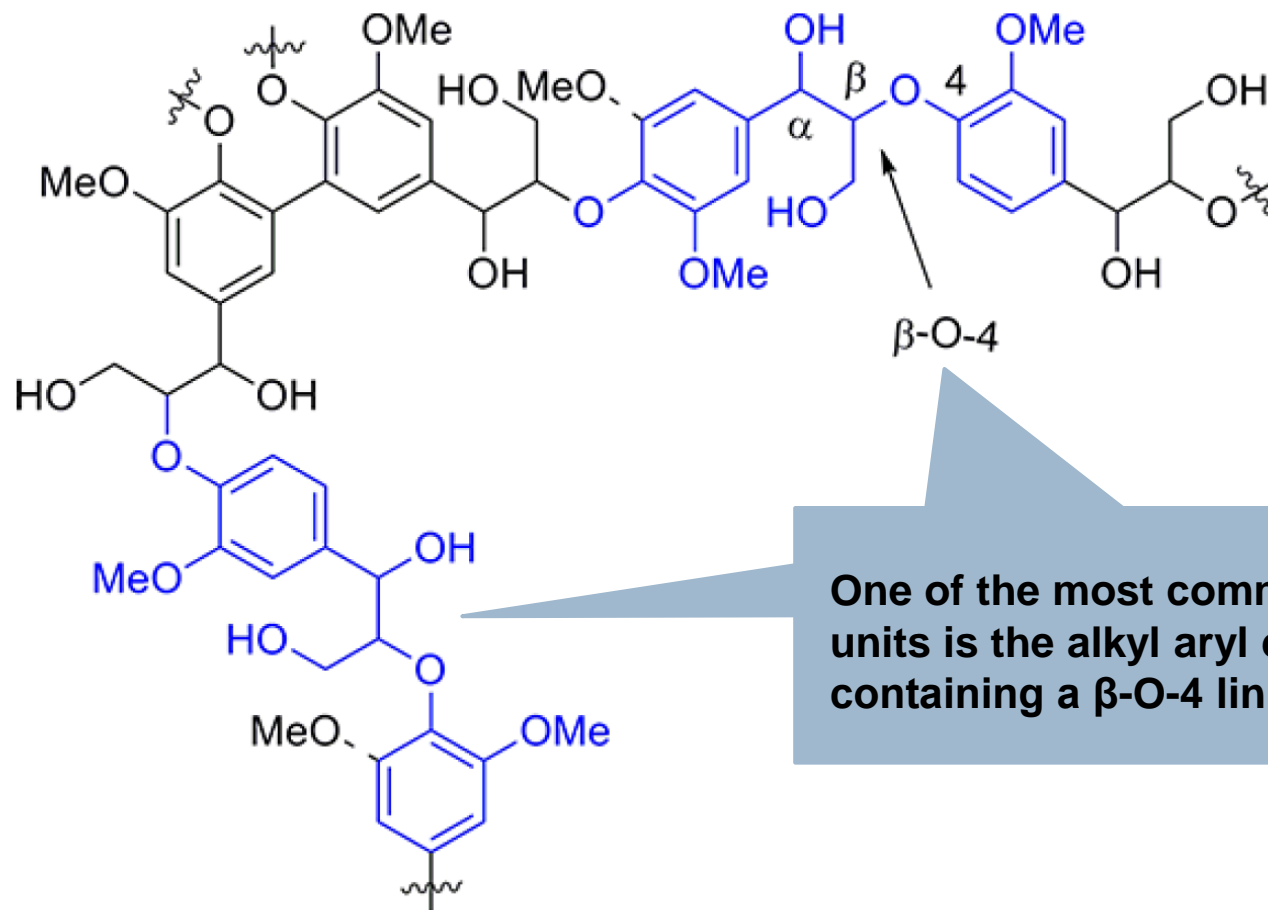


# 4-0. Future outlook

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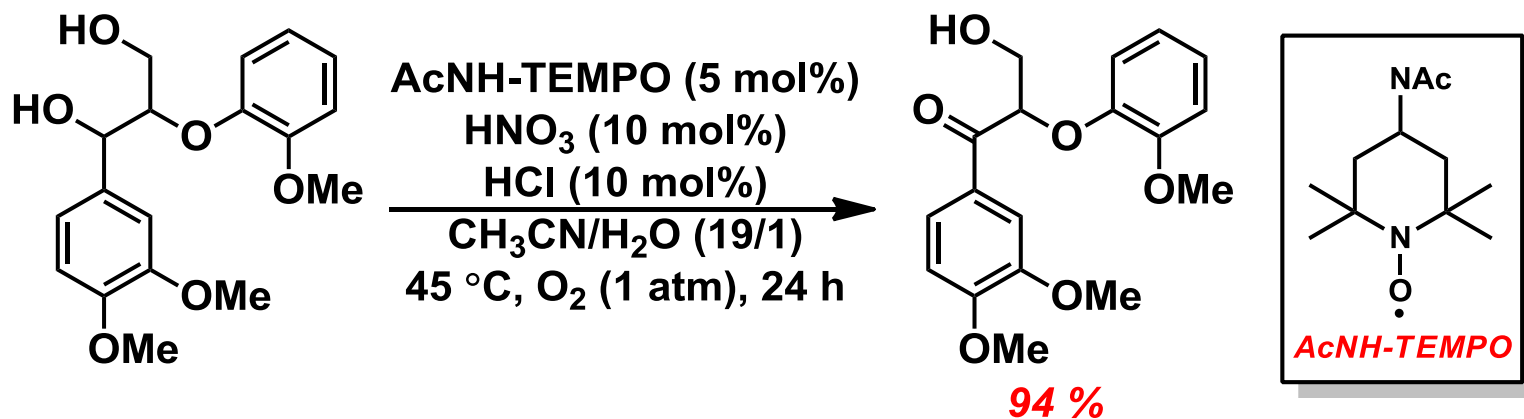
## 4-1. Chemoselective metal-free aerobic alcohol oxidation in lignin



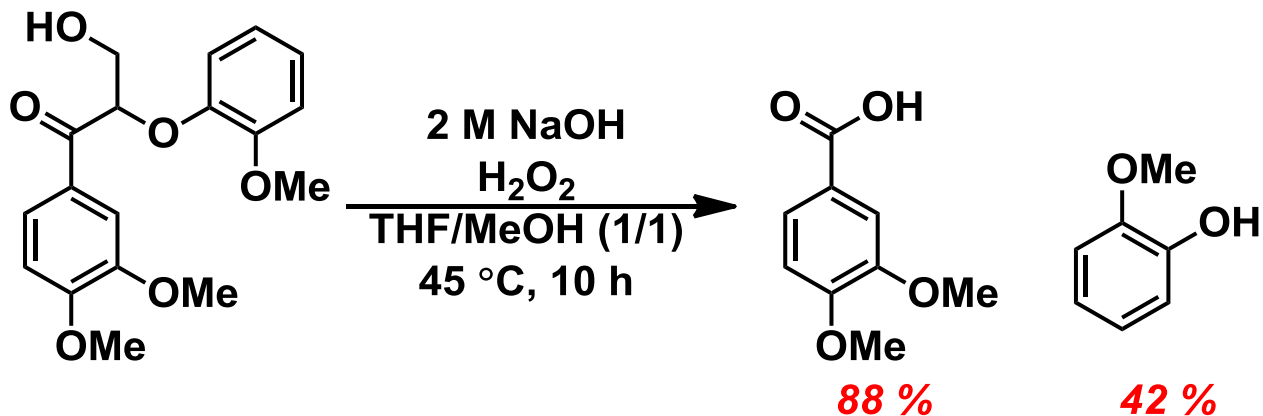
Fragment of lignin

# 4-1. Chemoselective metal-free aerobic alcohol oxidation in lignin

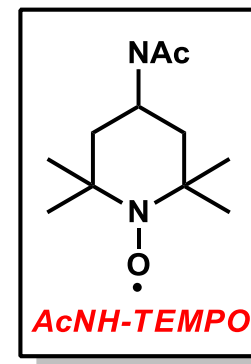
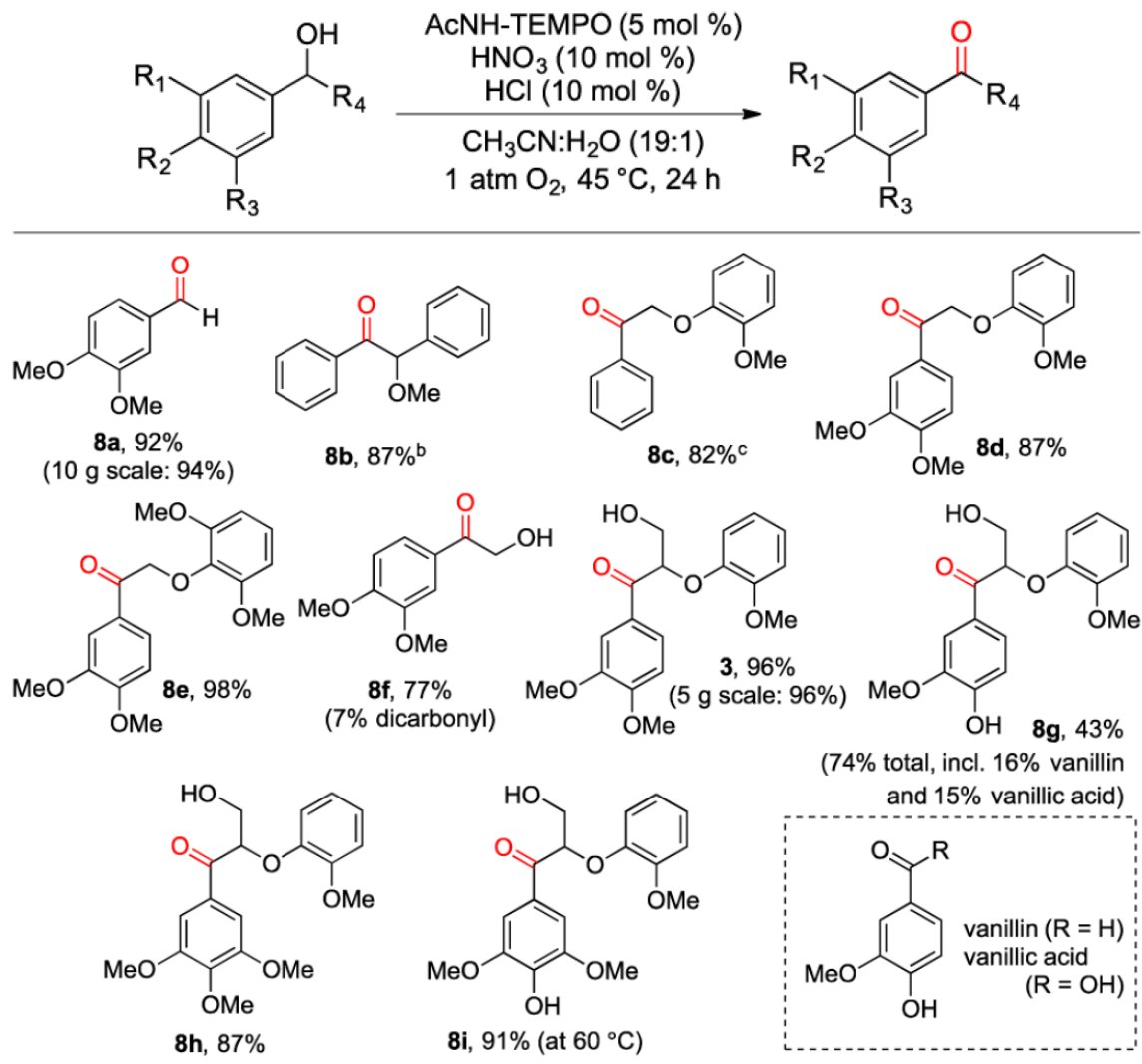
## Chemoselective alcohol oxidation



## C-C bond cleavage



# 4-1. Chemoselective metal-free aerobic alcohol oxidation in lignin

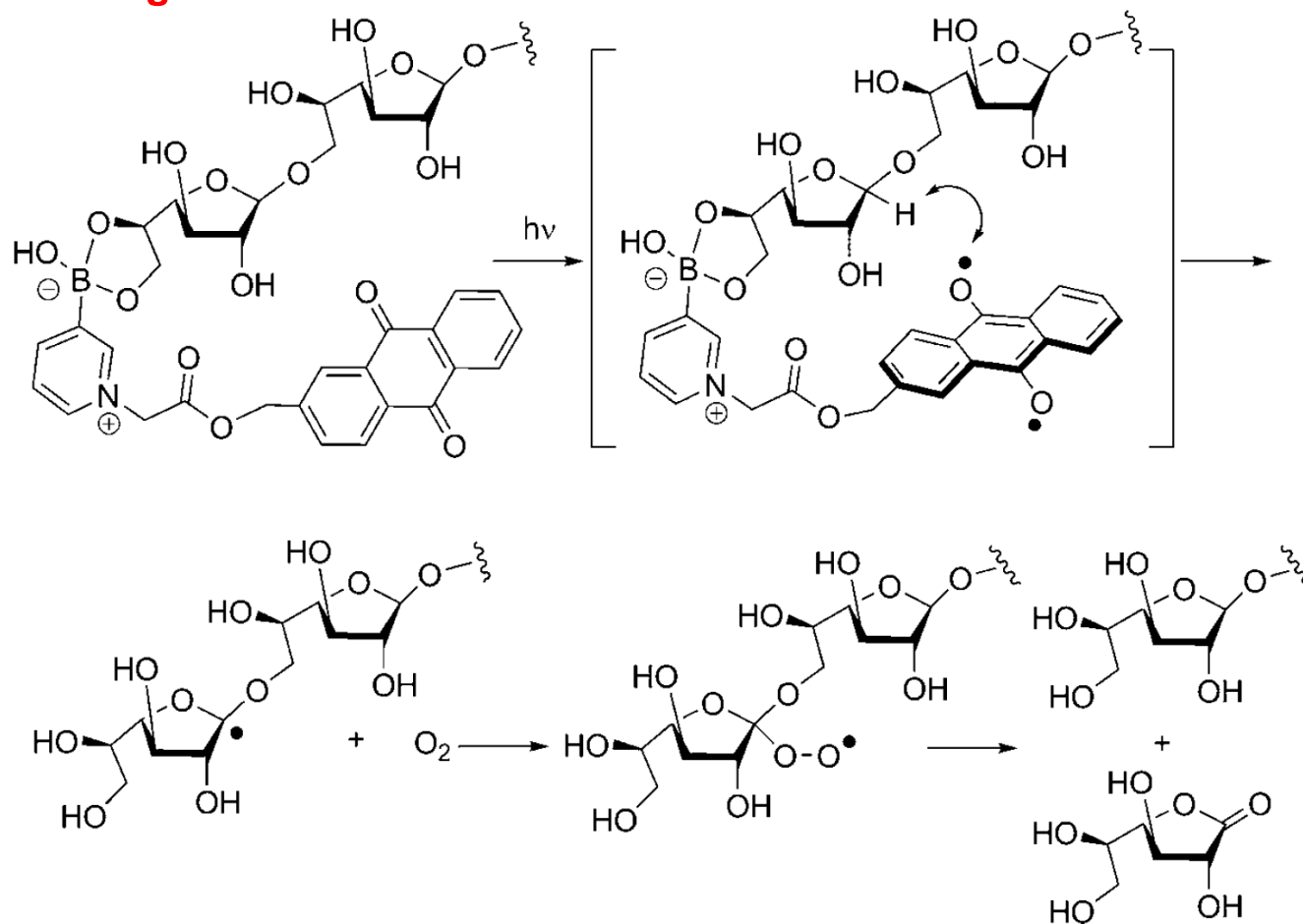


This reaction was applied to many lignin model compounds.

Moreover, it was also applied to real lignin.

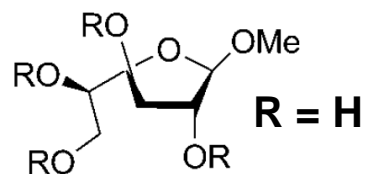
## 4-2. Photodegradation of target oligosaccharides

### Oxidative cleavage



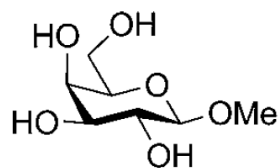
## 4-2. Photodegradation of target oligosaccharides

Association constant ( $K_a$ ) for anthraquinone derivative with different diols

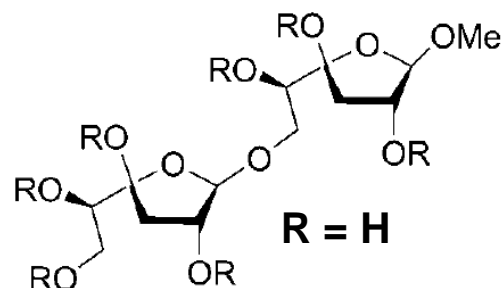


$K_a = 170$

Degradation y.32%

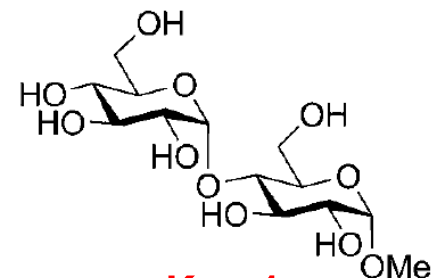


$K_a = 7$

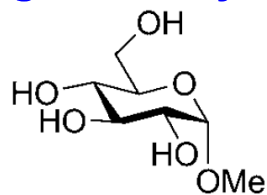


$K_a = 174$

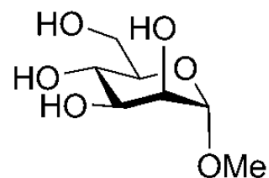
Degradation y.79%



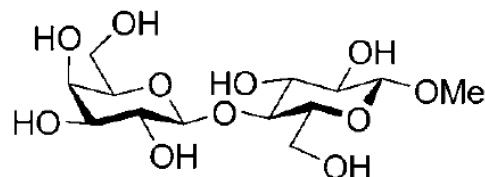
$K_a = 1$



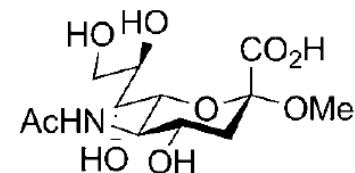
$K_a = 6$



$K_a = 8$



$K_a = 1$



$K_a = 5$

(glycoside 1.0 nM, catalyst 1.0 nM, 10% MeCN/0.1% phosphate buffer, 298 K, 10 min, UV lamp 365 nm 100 W)



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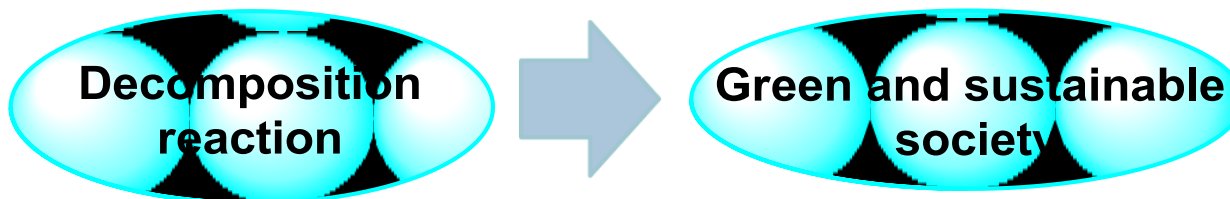
## 5. Summary

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Although great progress has been made in conversion of cellulose, the efficient transformation of real biomass to important bulk chemicals is still in its infancy.



1. Development of cheaper but more efficient and robust catalyst
  2. Development of powerful in situ characterization techniques
  3. Achievement of industry-academia-government collaboration
- are essential for green and sustainable society.



# References

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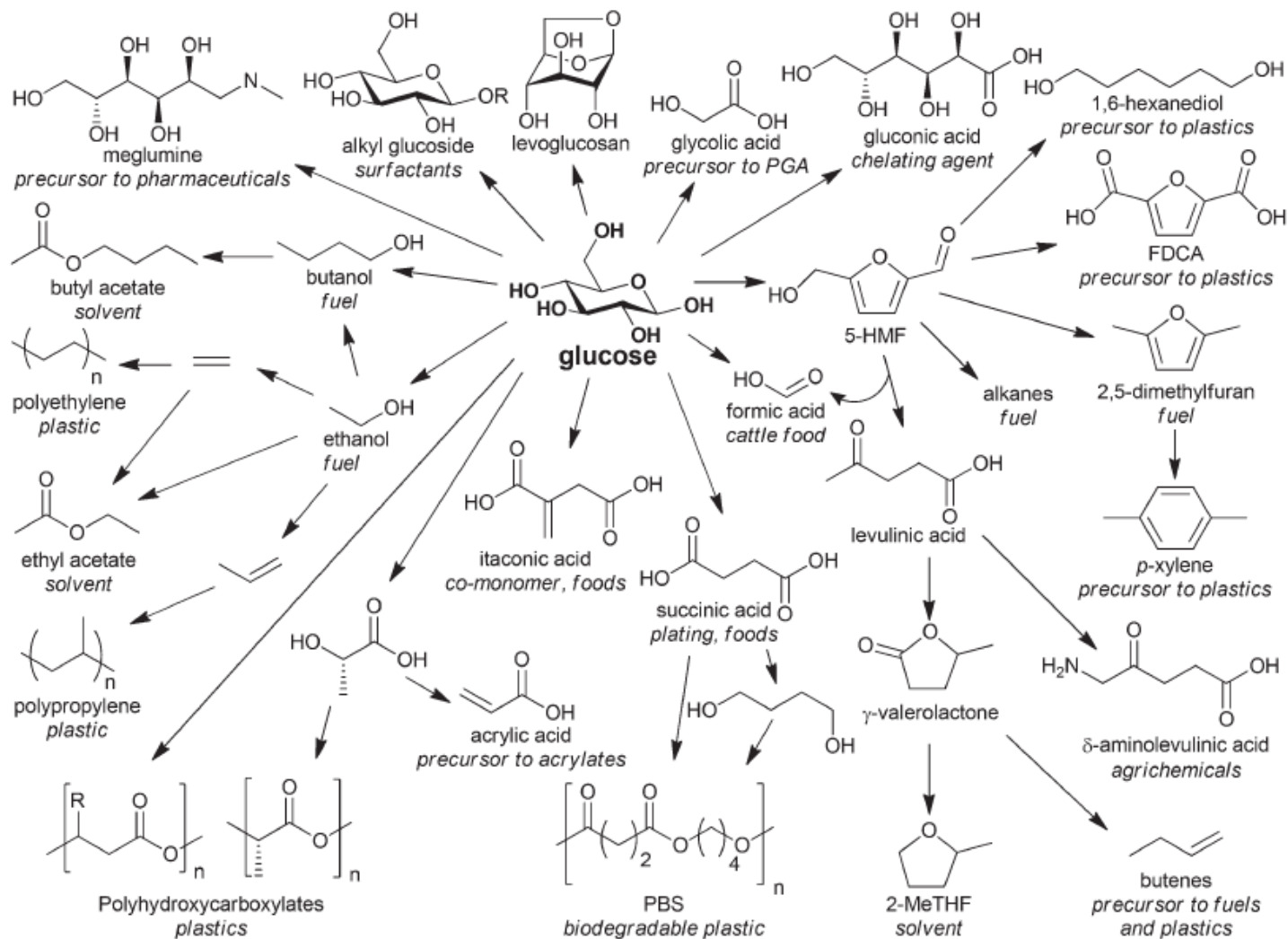
A. Fukuoka et al. *ChemSusChem* **2008**, 1, 969.

T. Zhang et al. *Acc. Chem. Res.* **2013**, 46, 1377.

A. Fukuoka et al. *Green Chem.* **2013**, 15, 1740.

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# Appendix Derivatives of glucose and applications



# Appendix Derivatives of sorbitol and applications

